

Anniston Army Depot M1A1 Chassis Prep Services List

<i>Tasks performed by ANAD prior to delivering the M1A1 to the contractor as GFP</i>		
Task #	Task	
1	Reception of M1A1 tank from Sierra Army Depot	Disassembly, prep and demilitarization will be funded and managed by the PM. At the completion of task 6 the M1A1 will be provided to the Contractor as GFP
2	Removal of turret and gun systems from M1A1 tank	
3	Demilitarization of turret system and associated components	
4	Removal of engine, transmission, track, suspension, crew compartment items including seats, steering, and operating components	
5	Strip and sand blast empty M1A1 hull to bare metal	
6	Reclamation of select sub-assemblies for refurbishment and re-use See note 4 below	

<i>Chassis Assembly Effort</i>			
Task #	Task	Selection "X"	
7	TI VEHICLE		For any tasks in the chassis assembly effort that the Contractor selects ANAD to perform a P3 agreement must be established. The Government will fund ANAD directly and the Contractor will manage the effort. Scope for the tasks is included in XXXX of the RFP. Each individual task is all or none.
8	FINAL PAINT VEHICLE		
9	ROLLING STOCK INSPECTION		
10	Final Joint Inspection with ANAD and PM Production Acceptance Test & Evaluation PAT&E		
11	WELD HULL		
12	MACHINE HULL		
13	BUILD TRACK		
14	BUILD/INSTALL SUSPENSION		
15	ASSEMBLY BAY A - General Hull Assembly		
16	ASSEMBLY BAY B - Crew Compartment		
17	ASSEMBLY BAY C - Engine Compartment (Basic)		
18	ASSEMBLY BAY D - Engine Compartment (air box, hydraulics)		
19	ASSEMBLY BAY E - Back Deck Final Assembly		
20	ASSEMBLY BAY F - Back Deck Final Assembly		
21	AUTO FINAL (INSTALL FUPP and track)		
22	WELD HULL COMPS		
23	WELD FINAL DRIVE HOUSING		
24	REMOVE BROKE BOLTS FOR D60		
25	WELD COMPS FOR M1 52D80		

- Notes:**
- Tasks 7 thru 25 comprise the total effort required to **assemble** the chassis (without turret)
 - The use of ANAD is encouraged for tasks 7 through 25. If the Contractor elects to use ANAD for these tasks the PM will fund ANAD directly, however, the Contractor is responsible for managing the effort.
 - If the contractor desires ANAD to complete work outside of these tasks, such as modifying the JAB hull to hydraulic lines or installing the Hydraulic Power Unit enclosure, the contractor at its sole discretion may enter into a separate partnership agreement with ANAD. Such agreement would be outside the scope of effort funded directly by the Government and the contractor would be responsible to fund ANAD for those services.
 - Task #6 is limited to the reclamation of items for which ANAD has an existing reclamation production line. Subassemblies subject to reclamation will be provided as GFM. Task #6 does not include reclamation of any other items.

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