Anniston Army Depot M1A1 Chassis Prep Services List

Tasks performed by ANAD prior to delivering the M1A1 to the contractor as GFP		
Task #	**Task**	
1	Reception of M1A1 tank from Sierra Army Depot	Disassembly, prep and demilitarization will be funded and managed by the PM. At the completion of task 6 the M1A1 will be provided to the Contractor as GFP
2	Removal of turret and gun systems from M1A1 tank	
3	Demilitarization of turret system and associated components	
4	Removal of engine, transmission, track, suspension, crew compartment items including seats, steering, and operating components	
5	Strip and sand blast empty M1A1 hull to bare metal	
6	Reclamation of select sub-assemblies for refurbishment and re-use See note 4 below	

Chassis Assembly Effort			
Task #	**Task**	**Selection "X"**	
7	TI VEHICLE		Each individual task is all or none.
8	FINAL PAINT VEHICLE		
9	ROLLING STOCK INSPECTION		
10	Final Joint Inspection with ANAD and PM Production Acceptance Test & Evaluation PAT&E		
11	WELD HULL		
12	MACHINE HULL		
13	BUILD TRACK		
14	BUILD/INSTALL SUSPENSION		
15	ASSEMBLY BAY A - General Hull Assembly		
16	ASSEMBLY BAY B - Crew Compartment		
17	ASSEMBLY BAY C - Engine Compartment (Basic)		
18	ASSEMBLY BAY D - Engine Compartment (air box, hydraulics)		
19	ASSEMBLY BAY E - Back Deck Final Assembly		
20	ASSEMBLY BAY F - Back Deck Final Assembly		
21	AUTO FINAL (INSTALL FUPP and track)		
22	WELD HULL COMPS		
23	WELD FINAL DRIVE HOUSING		
24	REMOVE BROKE BOLTS FOR D60		
25	WELD COMPS FOR M1 52D80		

Notes:

1. Tasks 7 thru 25 comprise the total effort required to ***assemble*** the chassis (without turret), and are the responsibility of the contractor.
2. The use of ANAD is encouraged for tasks 7 through 25. If the Contractor elects to use ANAD for these tasks the PM will fund ANAD directly.

3. If the contractor desires ANAD to complete work outside of these tasks, such as modifying the JAB hull to hydraulic lines or installing the Hydraulic Power Unit enclosure, the contractor at its sole discretion may enter into a separate partnership agreement with ANAD. Such agreement would be outside the scope of effort funded directly by the Government and the contractor would be responsible to fund ANAD for those services.

4. Task #6 is limited to the reclamation of items for which ANAD already has an existing reclamation production line. Those items are noted with "YES" in the "ANAD Reclaimable" column of attachment 0019. Task #6 does not include reclamation of any other items.