

SPECIAL PACKAGING INSTRUCTION

Form Approved -SS RJ
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 57K1935-001 (19207) COVER KIT, TAN, MTV / LWB			2. CODE INDENT 19207		3. SPI NO. AK14368898	
4. NATIONAL STOCK NO. 2540-01-436-8898			5. DATE OF DRAWING 03-27-2012		6. REVISION E	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT. (LB) 923.5	10. UNIT PACK CU (CU. FT.) 86.086		11. UNIT PACK SIZE (INCHES) 95.8 X 63.9 X 24.3	
			18. STEPS	19. REQD	20. DESCRIPTION	
12. MILITARY PRESERVATION METHOD 10			1D	1	UNIT CONTAINER: ASTM D6251. (MODIFIED). TY III, CL 2, ST A2, (1/4" SPACE) TREATMENT A, LOAD TY 2, SIZE 95X61-5/8 X 18-1/2 SIZE 95x61-5/8 x 18-1/2	
13. CLEANING MIL-STD-2073-1D, PROCEDURE 1			2C-W		CUSHIONING, BLOCKING AND BRACING: SEE NOTES.	
14. DRYING MIL-STD-2073-1D			3(O-T)	6	BAG: MIL-DTL-117, STYLE 1, TYPE I, CLASS C, SIZES 12 X 20 (QTY.2), 6 X 12 (QTY. 4).	
15. PACKING			4V	1	CONTAINER: ASTM D 5118, STYLE FTC, TYPE CF, CLASS WR, VARIETY SW, GRADE V3C, SIZE 30 X 25 X 18-1/8.	
a. LEVEL A MIL-STD-2073-1D AND NOTE X			5W	6	WRAP: MIL-PRF-121, TYPE II, GRADE A, CLASS 2, SIZE 50 X 4 (QTY 4); SIZE 90 X 4 (QTY 1), 20 X 3 (QTY 1).	
b. LEVEL B NOT APPLICABLE						
16. MARKING MIL-STD-129 AND NOTE E - X						

17. NOTES/DRAWING

A. QUALITY ASSURANCE PROVISIONS:

INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1. INSPECT PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.

B. KIT CONTENTS LIST

Segregated Pack Number (SPN)	Part Number	Cage	Item Description	Item Qty.
1			CONSOLIDATION FOR SPN 1A, 1B, 1C AND 1D.	1
1A	12422279-001	19207	SOFT TOP BOW, FRONT AND REAR	1
1B	12422279-002	19207	SOFT TOP BOW, CENTER	1
1C	12422279-002	19207	SOFT TOP BOW, CENTER	1
1D	12422279-001	19207	SOFT TOP BOW, FRONT AND REAR	1
2	12422292	19207	BRACE, BOWSUPPORT	6
3	12420275	19207	PIPE, BLACK IRON	1
4	12422280-001	19207	TUBE, HORIZONTAL	5
5	12422280-002	19207	TUBE, HORIZONTAL	5
6	12422280-003	19207	TUBE, HORIZONTAL	5
7			CONSOLIDATION FOR SPN 7A, 7B, 7C, 7D, 7F, AND 7G.	1
7A	12420024	19207	INSTALLATION INSTRUCTIONS, COVER KIT - MTV/LWB (DRAWINGS)	1
7B	12420291	19207	STRAP	1
7C	12421716	19207	STRAP, TIEDOWN	3
7D	12420291-002	19207	STRAP	8
7E			SPN 7E IS NOT USED	
7F	12422308	19207	SUPPORT STRAP, SOFT TOP, MTV/LWB	2
7G	12420284-015	19207	COVER, ASSEMBLY, FITTED, MTV/LWB	1

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C. FABRICATE BLOCKS "A" THROUGH "T" CUSHION WRAPS "U" THROUGH "Y" AS SPECIFIED IN THE MATERIALS CHART BELOW.
 FABRICATE PVC PIPES "8" AS SPECIFIED IN HARDWARE CHART ON PAGE 3.
 FABRICATE BLOCK ASSEMBLY "1" (QTY 2) BY SECURING BLOCK "C" TO BLOCK "A" USING FASTENERS CONFORMING TO ASTM F1667 AS SHOWN IN FIGURE 8 ON PAGE 5.
 FABRICATE BLOCK ASSEMBLY "4" (QTY 2) BY PLACING CARRIAGE BOLTS "5" AS SPECIFIED IN HARDWARE CHART ON PAGE 3 INTO BLOCK "M" AS SHOWN IN FIGURE 9 ON PAGE 5.

MATERIAL CHART

Pad or Block Number	ASTM D 6199, Group II, Lumber (Nominal Size)	PPP-C-1797, Type I, 1/8" Thick, Cushioning Wrap	A-A-55057, Type A, Sheathing Bonded with Exterior Glue, Plywood (Nom Thick)	Critical Dimensions (Inches)			Qty	Comments
				L	W	D		
A	2 X 4			61-5/8			4	
B	SEEDIMENSIONS			15-1/2	4-1/4	1-1/2	4	
C	1 X 4			18			2	
D	2 X 2			18			2	
E	2 X 4			17-1/4			2	
F	2 X 4			41-3/4			1	
G	2 X 4			32			2	
H	2 X 6			24			1	
I	2 X 4			16			1	
J	2 X 4			18-1/2			4	FABRICATE AS SHOWN IN FIGURE 1 ON PAGE 3.
K	SEECOMMENTS						2	FABRICATE AS SHOWN IN FIGURE 2 ON PAGE 3.
L	1 X 6			30			2	FABRICATE AS SHOWN IN FIGURE 3 ON PAGE 3.
M	SEECOMMENTS						2	FABRICATE AS SHOWN IN FIGURE 4 ON PAGE 4.
N			3/8	20-1/2	5-1/2		2	
O	"O" IS NOT USED							
P	SEECOMMENTS			18	2	1-1/2	1	FABRICATE AS SHOWN IN FIGURE 5 ON PAGE 4.
Q	2 X 6			10			3	
R	SEECOMMENTS						2	FABRICATE AS SHOWN IN FIGURE 6 ON PAGE 4.
S			3/8	61-5/8	18-1/2		2	
T	4 x 4			91			4	FABRICATE AS SHOWN IN FIGURE 7 ON PAGE 4.
U		SEEDIMENSIONS		38	8		3	
V		SEEDIMENSIONS		6	6		2	
W		SEEDIMENSIONS		84	12		1	
X		SEEDIMENSIONS		12	6		2	
Y		SEEDIMENSIONS		26	6		4	
Z		SEEDIMENSIONS		24	12		2	

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HARDWARE

NUMBER	DESCRIPTION	SIZE	QTY.	COMMENTS
1	CARRIAGE BOLTS	3/8 INCH X 4 INCH	2	COMMERCIAL QUALITY STEEL WITH COMMERCIAL QUALITY ZINC PLATING IS ACCEPTABLE. SEE SPECIAL NOTE 1
2	FLAT WASHERS	3/8 INCH	6	
3	LOCKWASHERS	3/8 INCH	6	
4	NUT	3/8 INCH NC	6	
5	CARRIAGE BOLTS	3/8 X 8	4	
6	COMMERCIAL DECK SCREWS	NUMBER 8 X 3 INCH	32	PHILLIPS HEAD
7	COMMERCIAL DECK SCREWS	NUMBER 8 X 1-1/2 INCH	20	GALVANIZED FINISH
8	SCHEDULE 40 PVC PIPE	SIZE 1 ID X 3-1/4 LONG	15	ASTM D1785, COLOR OPTIONAL

SPECIAL NOTE 1: TO PREVENT LOOSENING OF NUTS AFTER INSTALLATION, APPLY PAINT, ASPHALTUM, OR MIL-PRF-16173 GRADE 1 PRESERVATIVE TO, OR PHYSICALLY NICK, THE EXPOSED THREADS OF THE BOLTS.

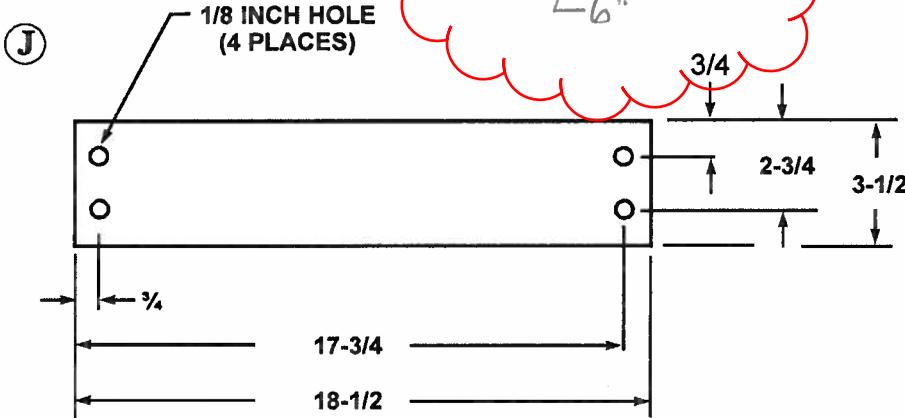


FIGURE 1

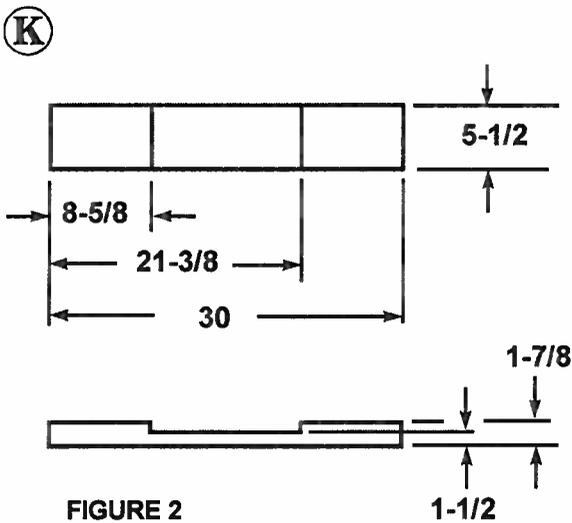


FIGURE 2

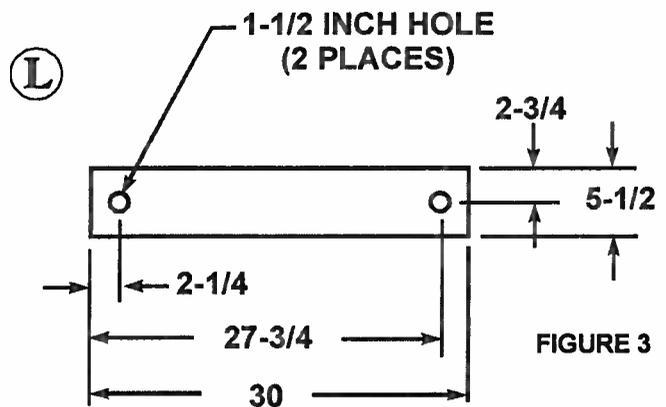


FIGURE 3

**All dimensions are in inches.
All dimensions are actual.
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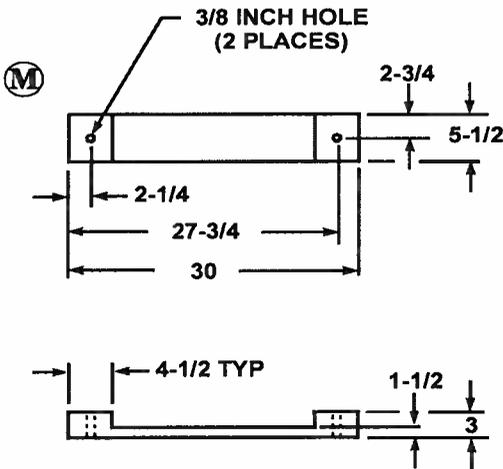


FIGURE 4

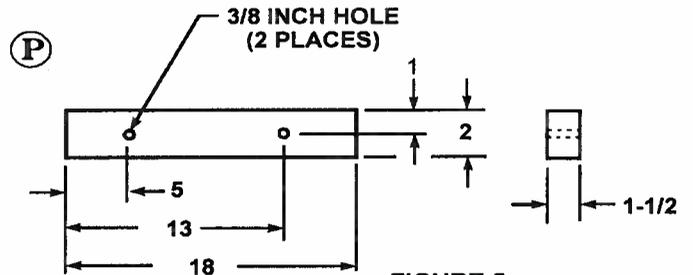


FIGURE 5

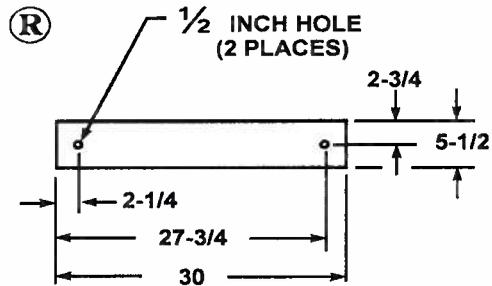


FIGURE 6

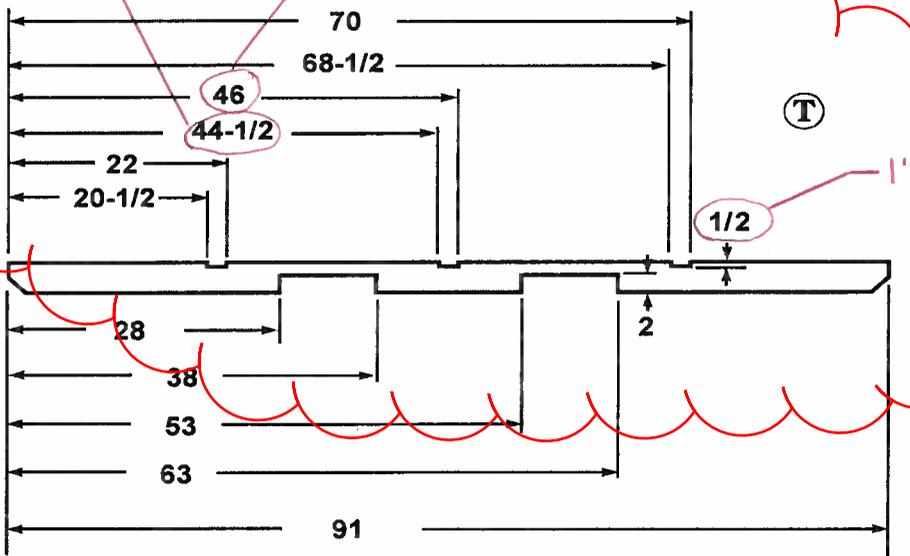


FIGURE 7

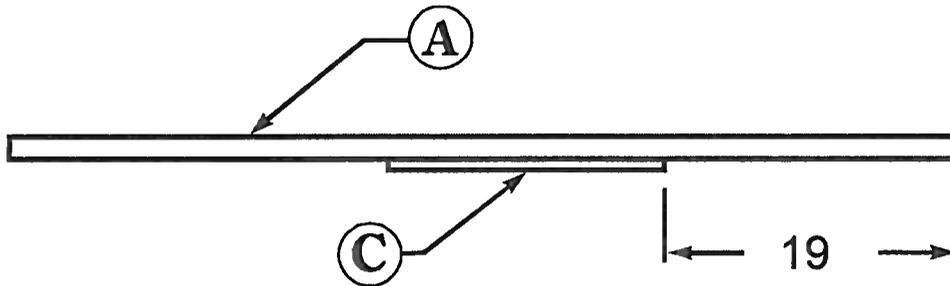
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BLOCK ASSEMBLY $\triangle 1$

FIGURE 8

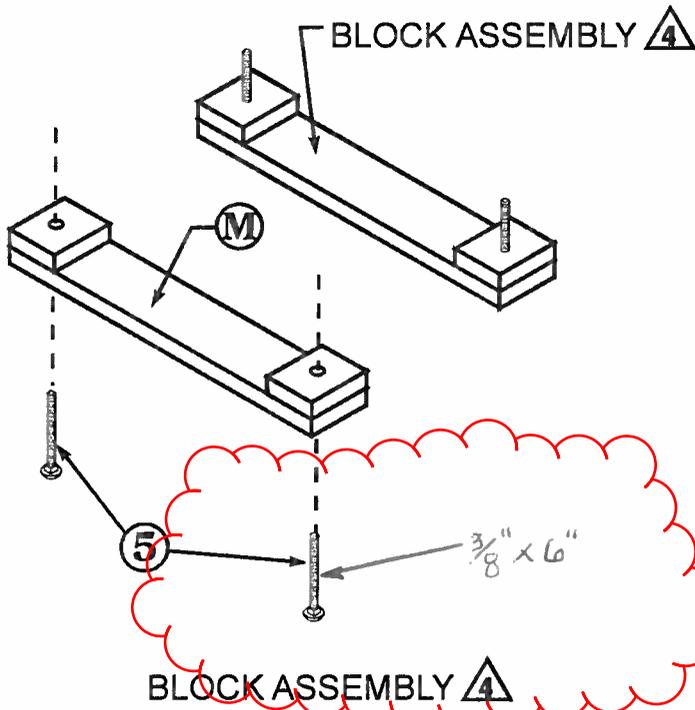


FIGURE 9

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D. FABRICATION OF ASTM D6251, (MODIFIED), TY III, CL 2, ST A2 (1/4" SPACE), WITH TREATMENT A, LOAD TY 2 CONTAINER.
NOTE: NOMINAL 1 X 4 LUMBER SHALL BE USED FOR CLEATS.

1. CONTAINER SIZE: 95 X 61-5/8 X 18-1/2 INSIDE DIMENSIONS.
2. FABRICATE CONTAINER END ASSEMBLY "2" (QTY 2) AS SHOWN IN FIGURE 10 BELOW.
NOTE: END ASSEMBLY DOES NOT HAVE CLEATS ON THE OUTSIDE OF THE CONTAINER.
3. FABRICATE SIDE ASSEMBLY "3" (QTY 2) PER ASTM D6251, TY III, CL 2, ST A AS SHOWN IN FIGURE 11 ON PAGE 7.
4. FABRICATE THE BOTTOM OF THE CONTAINER AS SHOWN IN FIGURE 12 ON PAGE 7.
5. FABRICATE TOP OF CONTAINER AS PER SPECIFICATION ASTM D6251, TY III, CL 2, ST A2 (1/4" SPACE)
6. ASSEMBLE CONTAINER AS SHOWN IN FIGURE 13 ON PAGE 8.
7. SECURE BLOCKS "E", "F", "G" AND "H" TO THE BOTTOM AND SIDES OF CONTAINER AS SHOWN IN FIGURE 13 ON PAGE 8.

E: 2-2 1/4" NAILS (2 BLOCKS)
F: 3-2 1/4" NAILS
G: 3-2 1/4" NAILS (2 BLOCKS)
H: 2-2 1/4" NAILS

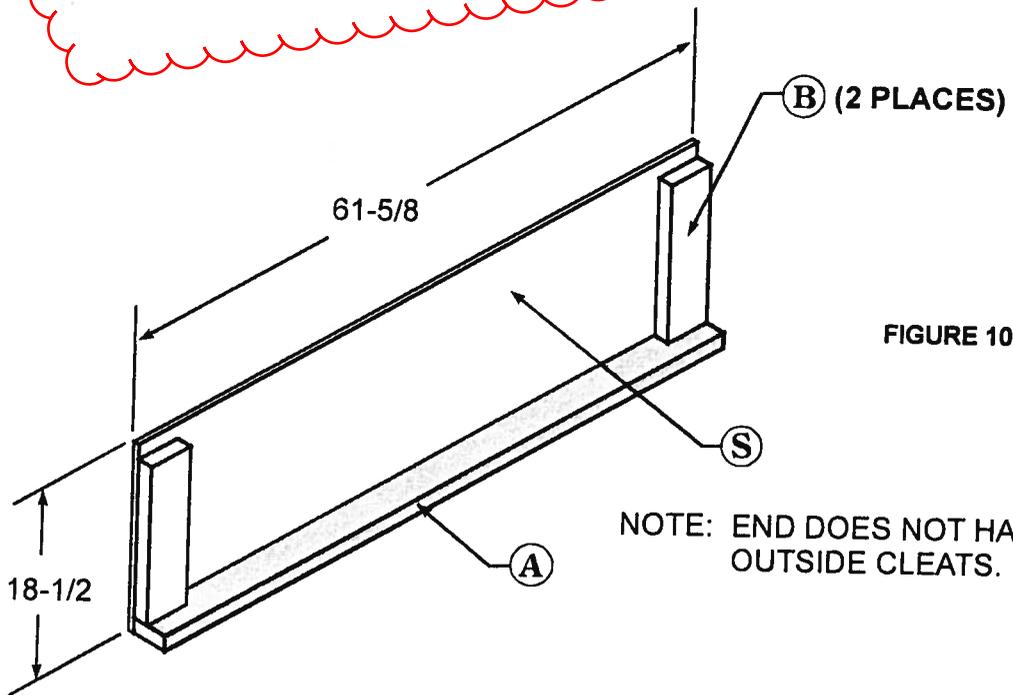


FIGURE 10

NOTE: END DOES NOT HAVE OUTSIDE CLEATS.

**CONTAINER
END ASSEMBLY 2**

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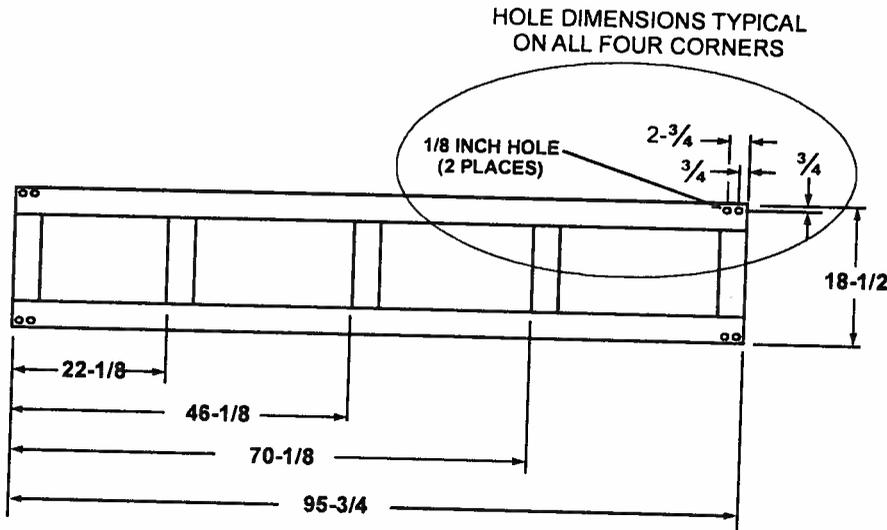


FIGURE 11

CONTAINER SIDE ASSEMBLY

NOTE: THE SIDES HAVE STANDARD
OUTSIDE CLEATS.

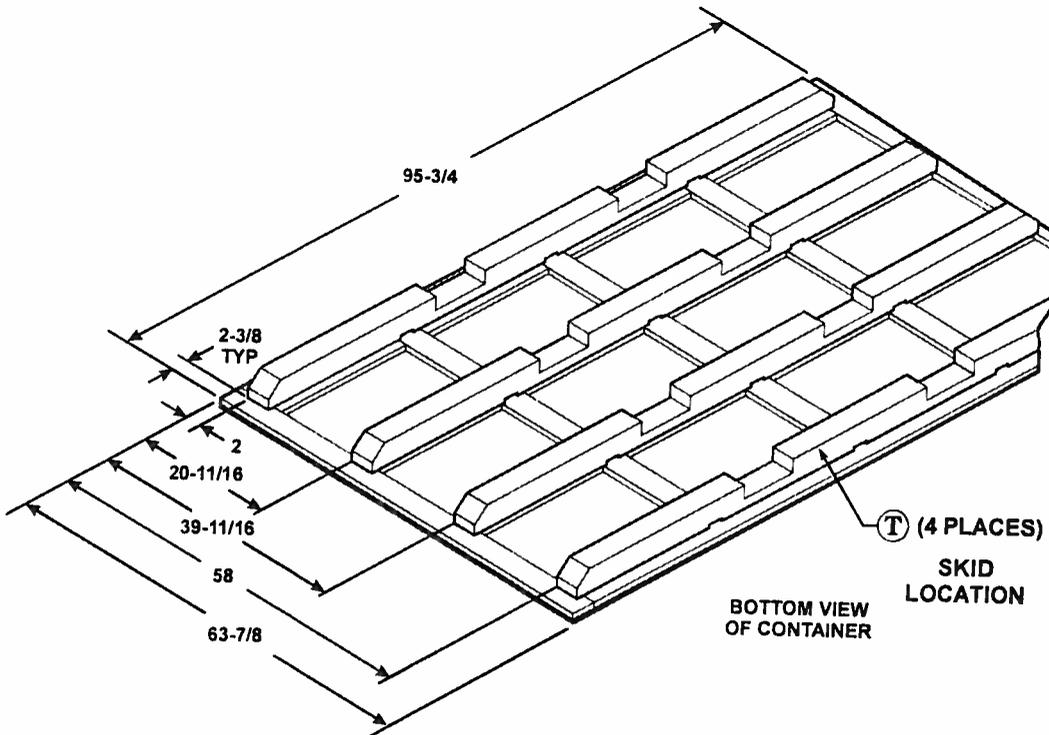


FIGURE 12

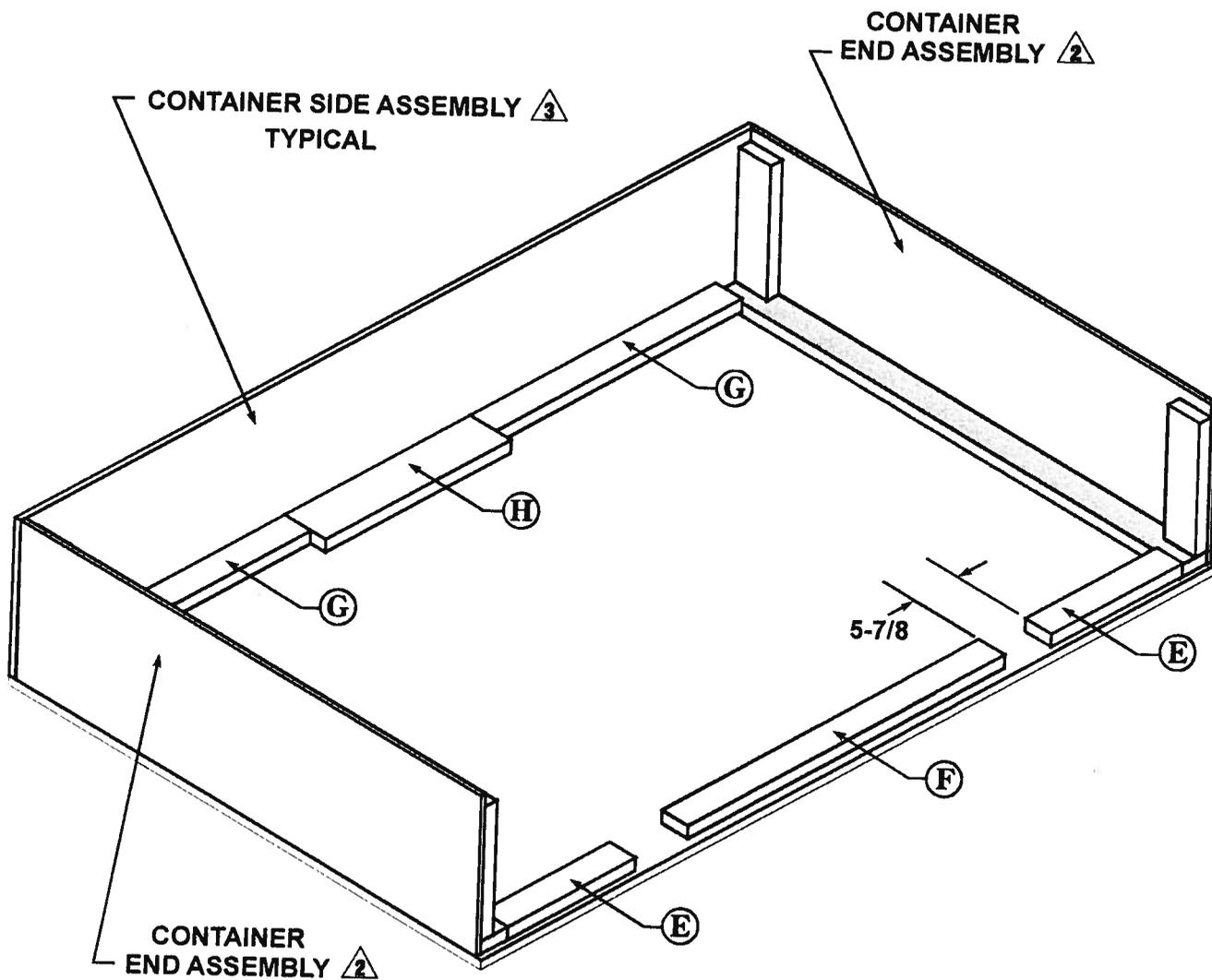
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NOTE: SIDE ASSEMBLY "3" NOT SHOWN FOR CLARITY OF PLACING BLOCKS.

FIGURE 13

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E. PREPARE SPN 1A AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
1A	12422279-001	19207	SOFT TOP BOW, FRONT AND REAR	1

1. **MARKING:** TAG FRONT AND REAR SOFT TOP BOW WITH "SPN 1A" IN ACCORDANCE WITH MIL-STD-129.
2. **INSPECTION:** INSPECT SPN 1A IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

F. PREPARE AND SECURE SPN 1B AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
1B	12422279-002	19207	SOFT TOP BOW, CENTER	1

1. **MARKING:** TAG CENTER SOFT TOP BOW WITH "SPN 1B" IN ACCORDANCE WITH MIL-STD-129.
2. **INSPECTION:** INSPECT SPN 1B IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

G. PREPARE AND SECURE SPN 1C AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
1C	12422279-002	19207	SOFT TOP BOW, CENTER	1

1. **MARKING:** TAG CENTER SOFT TOP BOW WITH "SPN 1C" IN ACCORDANCE WITH MIL-STD-129.
2. **INSPECTION:** INSPECT SPN 1C IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

H. PREPARE AND SECURE SPN 1D AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
1D	12422279-001	19207	SOFT TOP BOW, FRONT AND REAR	1

1. **MARKING:** TAG FRONT AND REAR SOFT TOP BOW WITH "SPN 1D" IN ACCORDANCE WITH MIL-STD-129.
2. **INSPECTION:** INSPECT SPN 1D IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

I. CONSOLIDATION FOR SPN 1A, 1B, 1C AND 1D.

1. PLACE PVC PIPE "8", AS SPECIFIED IN THE HARDWARE CHART ON PAGE 3, INTO BOWS AS SHOWN IN FIGURE 15 AND FIGURE 16 ON PAGE 13.
NOTE: 5 PIECES OF PVC PIPE PER BOW. TOTAL OF 15 PIECES OF PVC PIPE.
2. PLACE BOWS TOGETHER AND SECURE USING CUSHIONING WRAP "U" (3 EACH), 3/4 INCH COMMERCIAL STEEL BANDING AND COMMERCIAL SEALS AS SHOWN IN FIGURE 15 AND FIGURE 16 ON PAGE 13.
3. **MARKING:** TAG ASSEMBLY "SPN 1" IN ACCORDANCE WITH MIL-STD-129.
4. **INSPECTION:** INSPECT SPN 1 IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

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J. PREPARE AND SECURE SPN 2 AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
2	12422292	19207	BRACE, BOWSUPPORT	6

1. **MARKING:** TAG OR MARK EACH OF THE BOWSUPPORT BRACES WITH "SPN 2" IN ACCORDANCE WITH MIL-STD-129.
2. **INSPECTION:** INSPECT SPN 2 IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

K. PREPARE AND SECURE SPN 3 AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
3	12420275	19207	PIPE, BLACK IRON	1

1. WRAP PIPE (2 PLACES) WITH CUSHIONING "V" AND SECURE WITH TAPE AS SHOWN IN FIGURE 14 BELOW.
2. **MARKING:** TAG OR MARK PIPE "SPN 3" IN ACCORDANCE WITH MIL-STD-129.
3. **INSPECTION:** INSPECT SPN 3 IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

L. PREPARE AND SECURE SPN 4 AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
4	12422280-001	19207	TUBE, HORIZONTAL	5

1. **MARKING:** TAG OR MARK PIPE "SPN 4" IN ACCORDANCE WITH MIL-STD-129.
2. **INSPECTION:** INSPECT SPN 4 IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

M. PREPARE AND SECURE SPN 5 AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
5	12422280-002	19207	TUBE, HORIZONTAL	5

1. **MARKING:** TAG OR MARK PIPE "SPN 5" IN ACCORDANCE WITH MIL-STD-129.
2. **INSPECTION:** INSPECT SPN 5 IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

N. PREPARE AND SECURE SPN 6 AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
6	12422280-003	19207	TUBE, HORIZONTAL	5

1. **MARKING:** TAG OR MARK PIPE "SPN 6" IN ACCORDANCE WITH MIL-STD-129.
2. **INSPECTION:** INSPECT SPN 6 IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

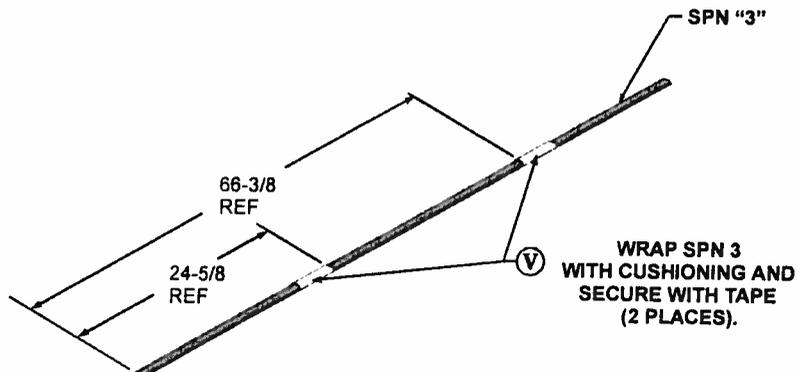


FIGURE 14

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 57K1935-001 (19207) COVER KIT, TAN, MTV / LWB	2. CODE INDENT 19207	3. SPI NO. AK14368898
4. NATIONAL STOCK NO. 2540-01-436-8898	5. DATE OF DRAWING 03-27-2012	6. REVISION E

O. PREPARE SPN 7A AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
7A	12420024	19207	INSTALLATION INSTRUCTIONS, COVER KIT - MTV / LWB (DRAWINGS)	1

1. **PRESERVATIVE:** NONE.
2. **BAG:** REFER TO BLOCK 18 - 20 STEP 3 FOR 12 X 20 BAG (QTY. 1). PLACE SPN 7A IN BAG AND HEAT SEAL BAG CLOSE.
3. **MARKING:** MARK BAG WITH "SPN 7A" IN ACCORDANCE WITH MIL-STD-129.
4. **INSPECTION:** INSPECT SPN 7A IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

P. PREPARE SPN 7B AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
7B	12420291	19207	STRAP	1

1. **PRESERVATIVE:** NONE.
2. **BAG:** REFER TO BLOCK 18 - 20 STEP 3 FOR 6 X 12 BAG (QTY. 1). FOLD STRAP THEN PLACE IN BAG AND HEAT SEAL BAG CLOSE.
3. **MARKING:** MARK BAG WITH "SPN 7B" IN ACCORDANCE WITH MIL-STD-129.
4. **INSPECTION:** INSPECT SPN 7B IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

Q. PREPARE SPN 7C AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
7C	12421716	19207	STRAP, TIEDOWN	3

1. **PRESERVATIVE:** NONE.
2. **BAG:** REFER TO BLOCK 18 - 20 STEP 3 FOR 6 X 12 BAG (QTY. 1). FOLD STRAPS THEN PLACE IN BAG AND HEAT SEAL BAG CLOSE.
3. **MARKING:** MARK BAG WITH "SPN 7C" IN ACCORDANCE WITH MIL-STD-129.
4. **INSPECTION:** INSPECT SPN 7C IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

R. PREPARE SPN 7D AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
7D	12420291-002	19207	STRAP	8

1. **PRESERVATIVE:** NONE.
2. **BAG:** REFER TO BLOCK 18 - 20 STEP 5 FOR 6 X 12 BAG (QTY. 1). FOLD STRAPS THEN PLACE IN BAG AND HEAT SEAL BAG CLOSE.
3. **MARKING:** MARK BAG WITH "SPN 7D" IN ACCORDANCE WITH MIL-STD-129.
4. **INSPECTION:** INSPECT SPN 7D IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

S. SPN 7E IS NOT USED

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T. PREPARE SPN 7F AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
7F	12422308	19207	SUPPORT STRAP, SOFT TOP, MTV / LWB	2

1. **PRESERVATIVE:** NONE.
2. **CUSHIONING WRAP:** REFER TO MATERIALS CHART ON PAGE 2 FOR CUSHIONING WRAP "Z" SIZE 24 X 12 (QTY. 2). ROLL OR FOLD EACH STRAP, WRAP EACH STRAP WITH CUSHIONING WRAP, THEN SECURE WRAP WITH ASTM D6123 TYPE II TAPE.
3. **BAG:** REFER TO BLOCK 18 - 20 STEP 3 FOR 12 X 20 BAG (QTY. 1). PLACE BOTH WRAPPED STRAPS IN BAG AND HEAT SEAL BAG CLOSE.
4. **MARKING:** MARK CONTAINER WITH "SPN 7F" IN ACCORDANCE WITH MIL-STD-129.
5. **INSPECTION:** INSPECT SPN 7F IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

U. PREPARE SPN 7G AS FOLLOWS:

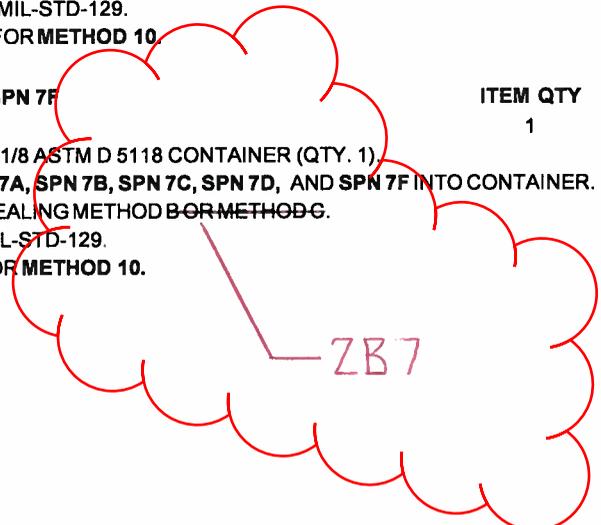
SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
7G	12420284-015	19207	COVER ASSEMBLY, TAN, MTV / LWB	1

1. **PRESERVATIVE:** NONE.
2. FOLD FITTED COVER ASSY TO APPROXIMATE SIZE 29 X 24 X 17.
3. **MARKING:** TAG COVER ASSY WITH "SPN 7G" IN ACCORDANCE WITH MIL-STD-129.
4. **INSPECTION:** INSPECT SPN 7G IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

V. CONSOLIDATION FOR SPN 7A, SPN 7B, SPN 7C, SPN 7D, SPN 7G AND SPN 7F

ITEM QTY
1

1. **CONTAINER:** REFER TO BLOCK 18 - 20 STEP 4 FOR SIZE 30 X 25 X 18-1/8 ASTM D 5118 CONTAINER (QTY. 1).
2. PLACE SPN 7G (FITTED COVER ASSY) INTO CONTAINER. PLACE SPN 7A, SPN 7B, SPN 7C, SPN 7D, AND SPN 7F INTO CONTAINER.
3. CLOSURE: CLOSE CONTAINER IN ACCORDANCE WITH ASTM D 1974, SEALING METHOD B OR METHOD C.
4. **MARKING:** MARK CONTAINER WITH "SPN 7" IN ACCORDANCE WITH MIL-STD-129.
5. **INSPECTION:** INSPECT SPN 7 IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.



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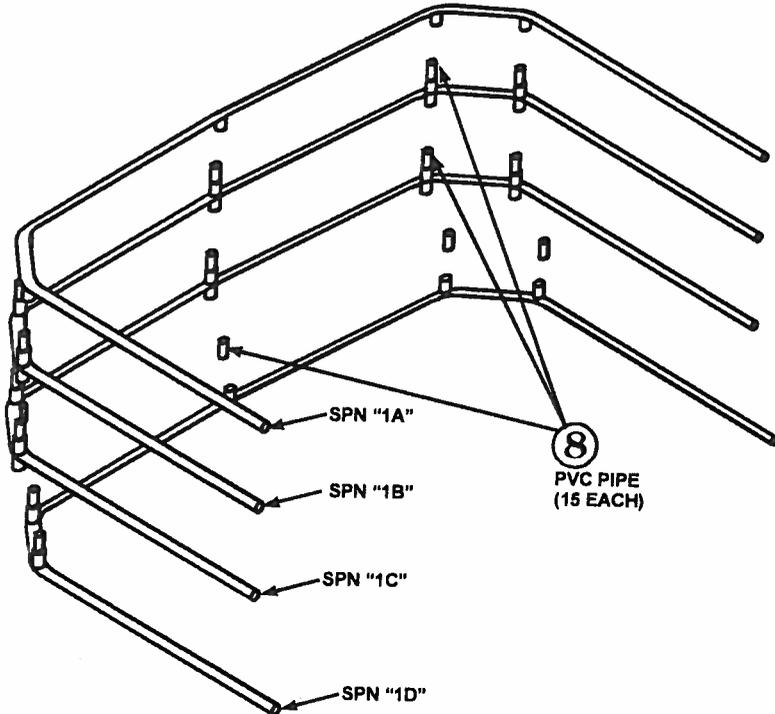


FIGURE 15

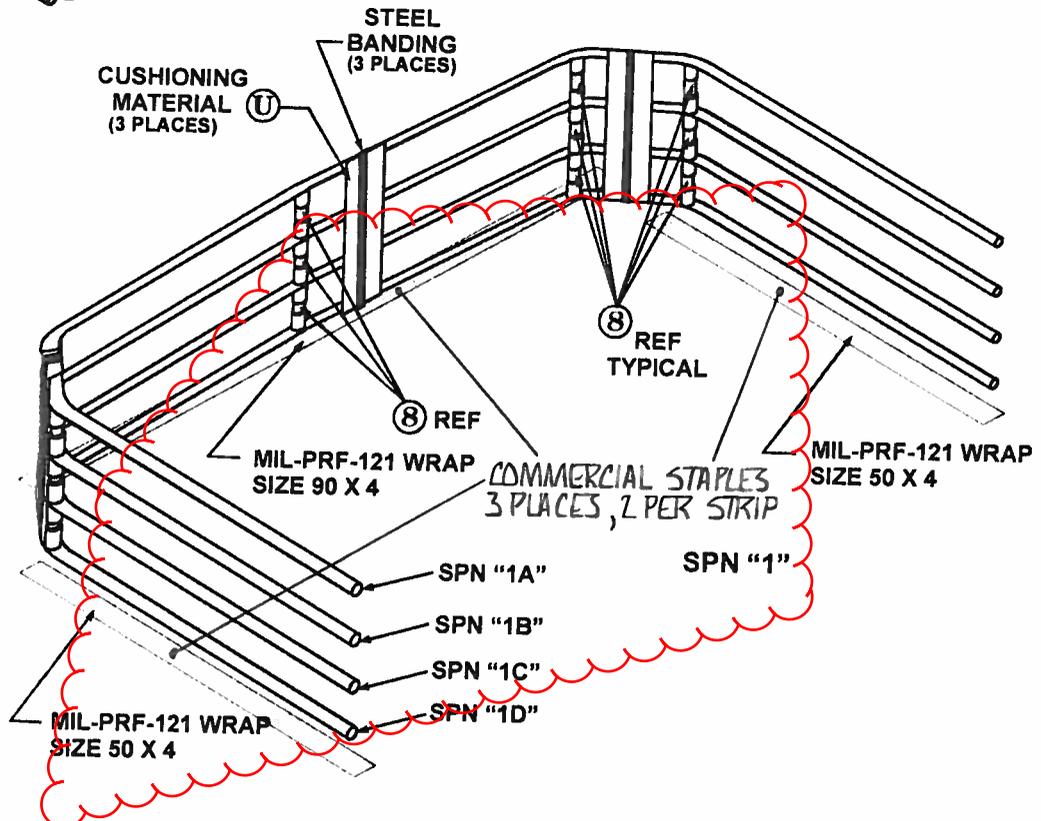


FIGURE 16

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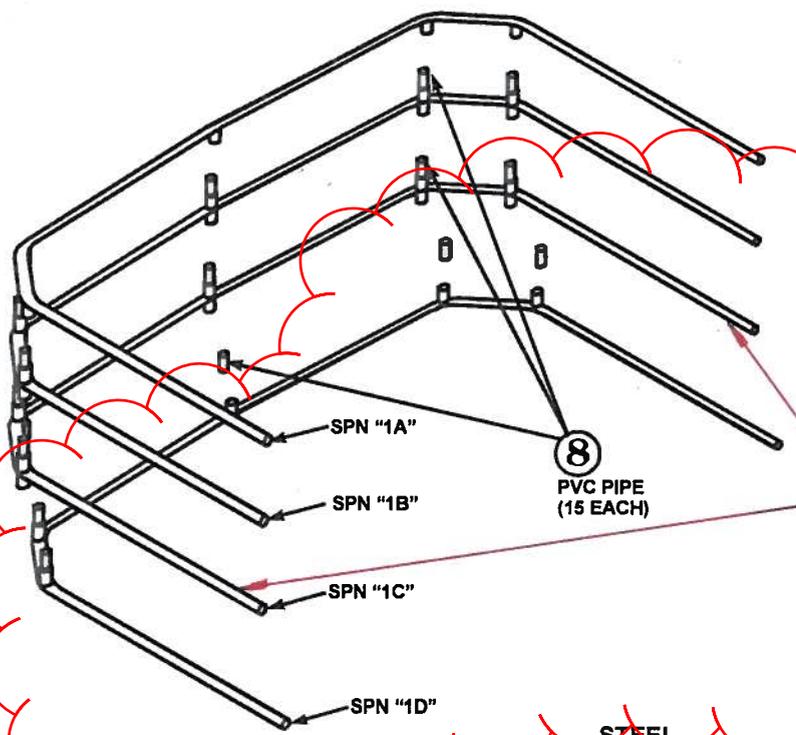


FIGURE 15

WRAP BOTH ENDS OF SPN "1C" ONLY WITH FDAM PER SPEC # PPP-C-1797, TYPE 1, 1/8" THICK AND SECURE WITH COMMERCIAL GRAD TAPE.

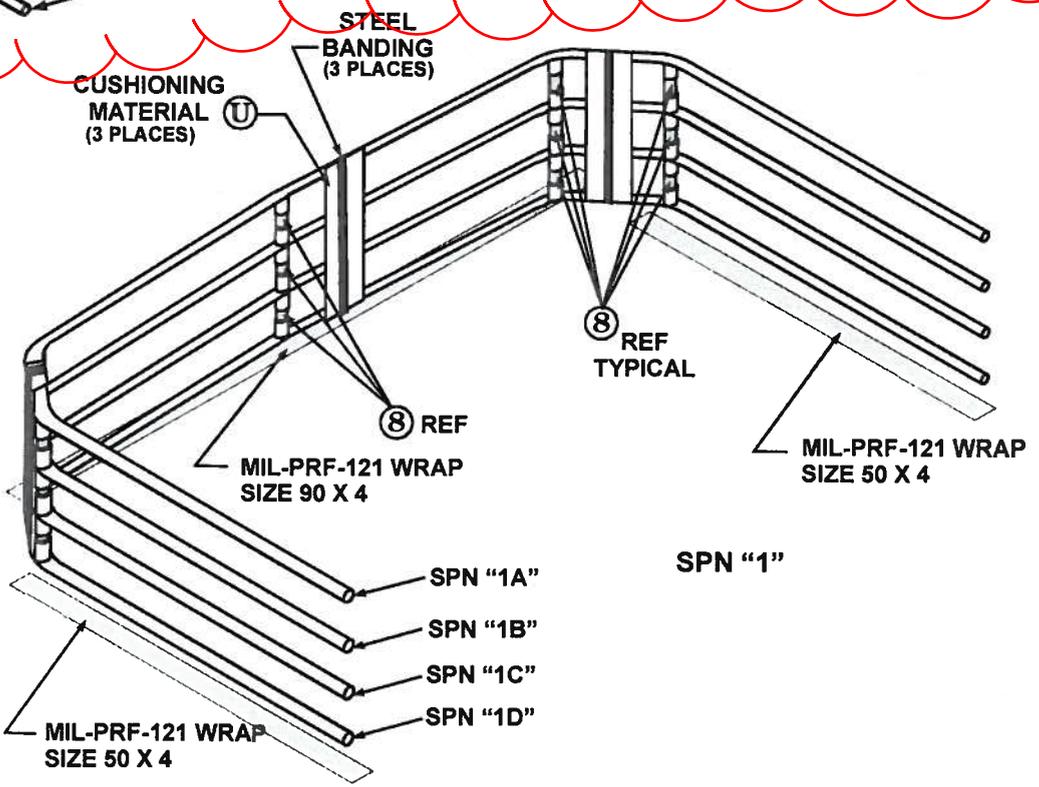


FIGURE 16

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W. CONSOLIDATION OF SPN 1, SPN 2, SPN 3, SPN 4, SPN 5, SPN 6, AND SPN 7.

NOTE: EXCEPT WHERE NOTED ALL FASTENERS SHALL CONFORM TO ASTM F1667.
ALL WRAPS ARE AS SPECIFIED IN STEP 5 OF BLOCKS 18, 19 AND 20 ON PAGE 1.

1. PLACE "SPN 1" INTO CONTAINER AS SHOWN IN FIGURE 17 BELOW.
NOTE: PLACE WRAPS 50 X 4 (QTY 2), 90 X 4 (QTY 1) UNDER SPN "1" AS SHOWN IN FIGURE 16 ON PAGE 13.
2. SECURE BLOCK ASSEMBLIES "1" TO THE END OF THE CONTAINER AS SHOWN IN FIGURE 17 BELOW, FIGURE 18A ON PAGE 15 AND FIGURE 19 ON PAGE 16.
BLOCK ASSEMBLIES "1" SHALL BE SECURED USING USING SCREWS "7" FROM HARDWARE CHART ON PAGE 3 AS SHOWN IN FIGURE 18A ON PAGE 15. THE SCREWS SHALL BE DRIVEN THROUGH THE 3/8 PLYWOOD INTO BLOCK ASSEMBLY "1" AS SHOWN IN FIGURE 18A ON PAGE 15. THIS SUPPORTS THE TOP OF THE END ASSEMBLIES AND ALSO SECURES "SPN 1" INTO THE CONTAINER.
NOTE: WRAP 50 X 4 (QTY 2) SHALL BE PLACED UNDER BLOCK ASSEMBLIES "1" AS SHOWN IN FIGURE 17 BELOW.
DRIVE SCREWS "6" (QTY 16) INTO CONTAINER AS SHOWN IN FIGURE 18B ON PAGE 15.
3. SECURE BLOCKS "D" (QTY 2) AND BLOCK "I" (QTY 1) INTO CONTAINER USING NAILS CONFORMING TO ASTM F1667 AS SHOWN IN FIGURE 17 BELOW.
4. PLACE BLOCK "P" ON TOP OF "SPN 1" AS SHOWN IN FIGURE 17 BELOW. USING IN BLOCK "P" AS A GUIDE MATCH DRILL TWO 3/8 INCH HOLES THROUGH THE SIDE OF THE CONTAINER AS SHOWN IN FIGURE 17 BELOW.

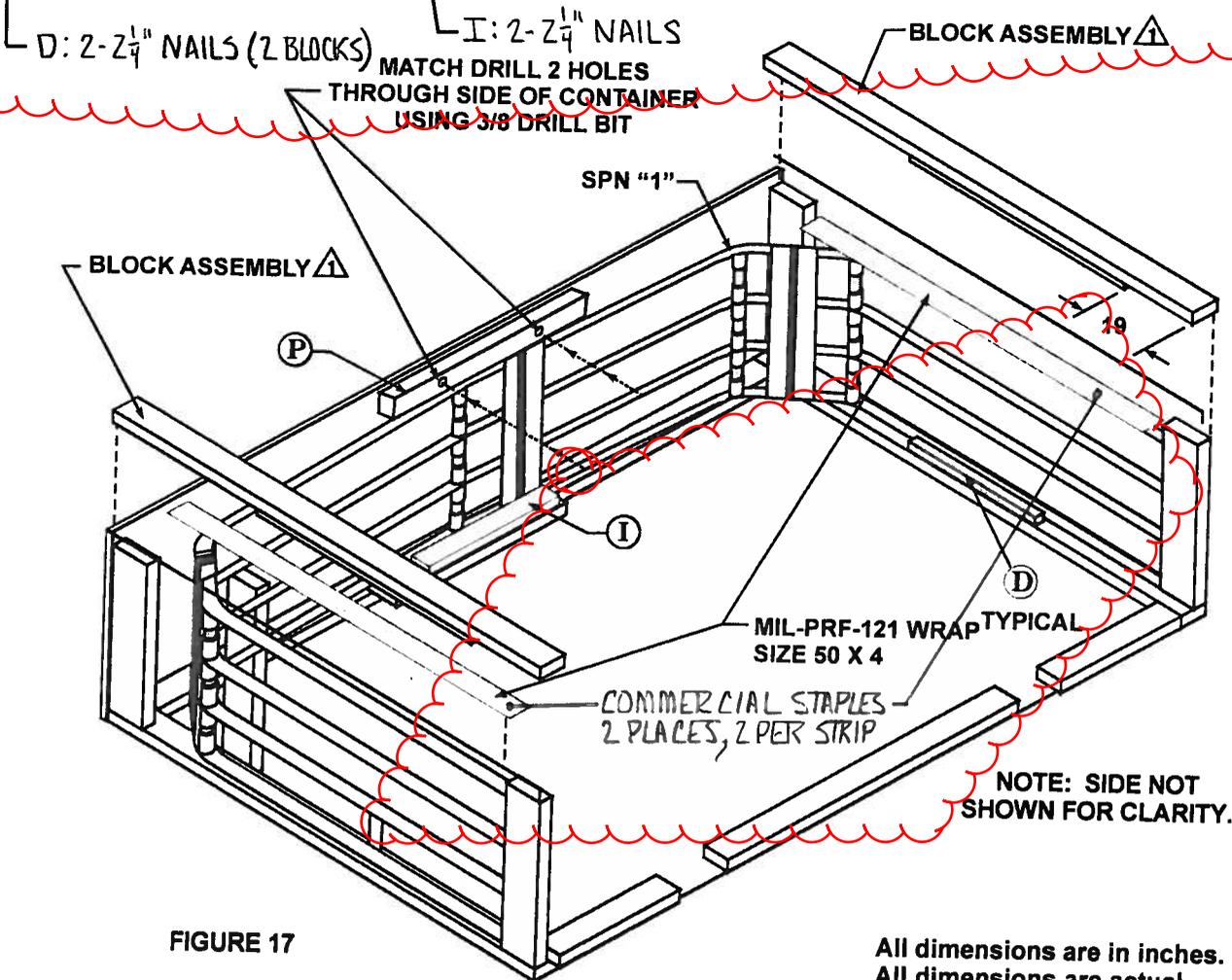


FIGURE 17

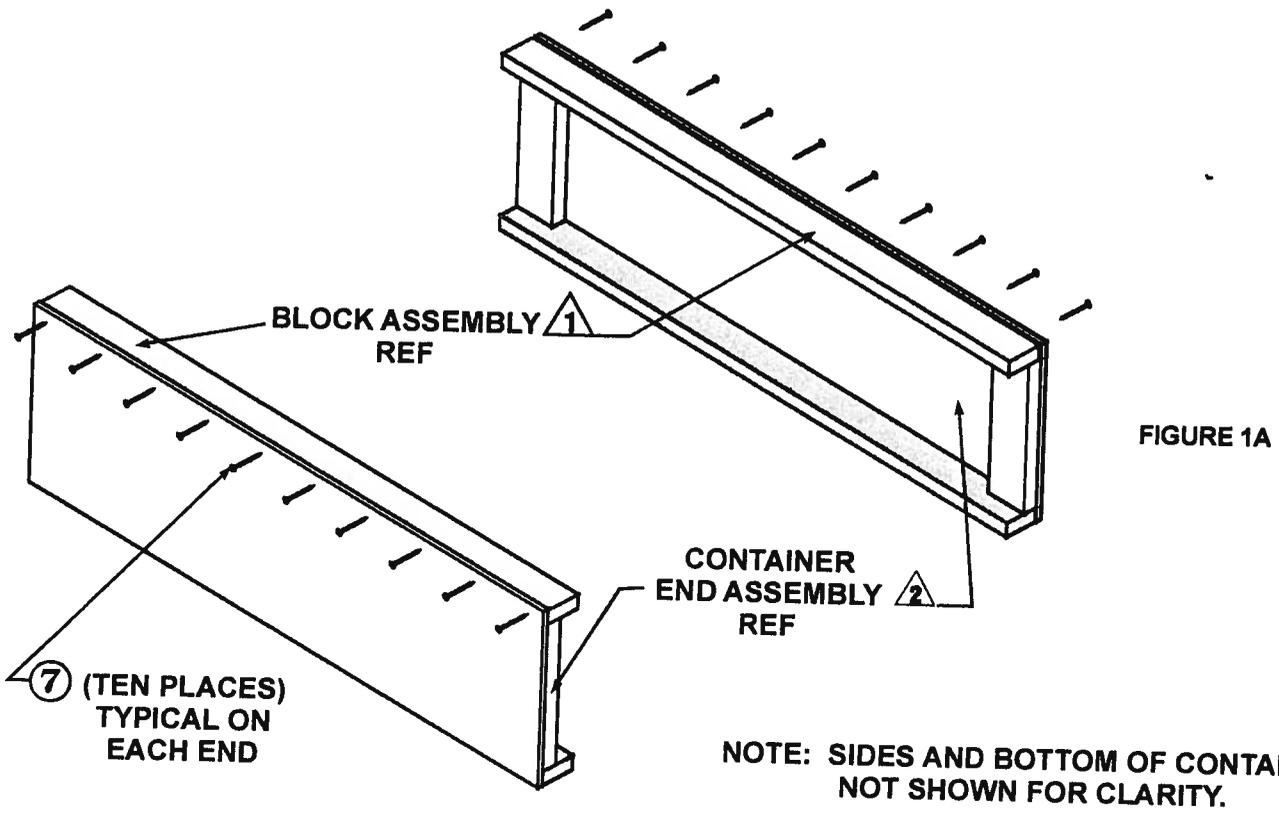
**All dimensions are in inches.
All dimensions are actual.**

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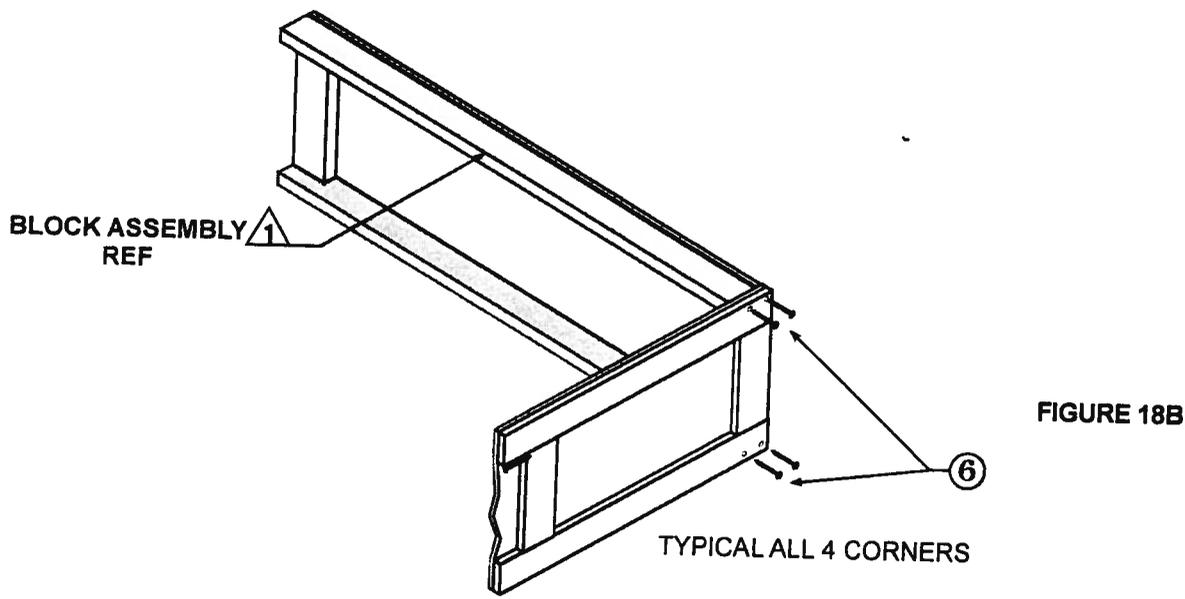
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NOTE: SIDES AND BOTTOM OF CONTAINER NOT SHOWN FOR CLARITY.



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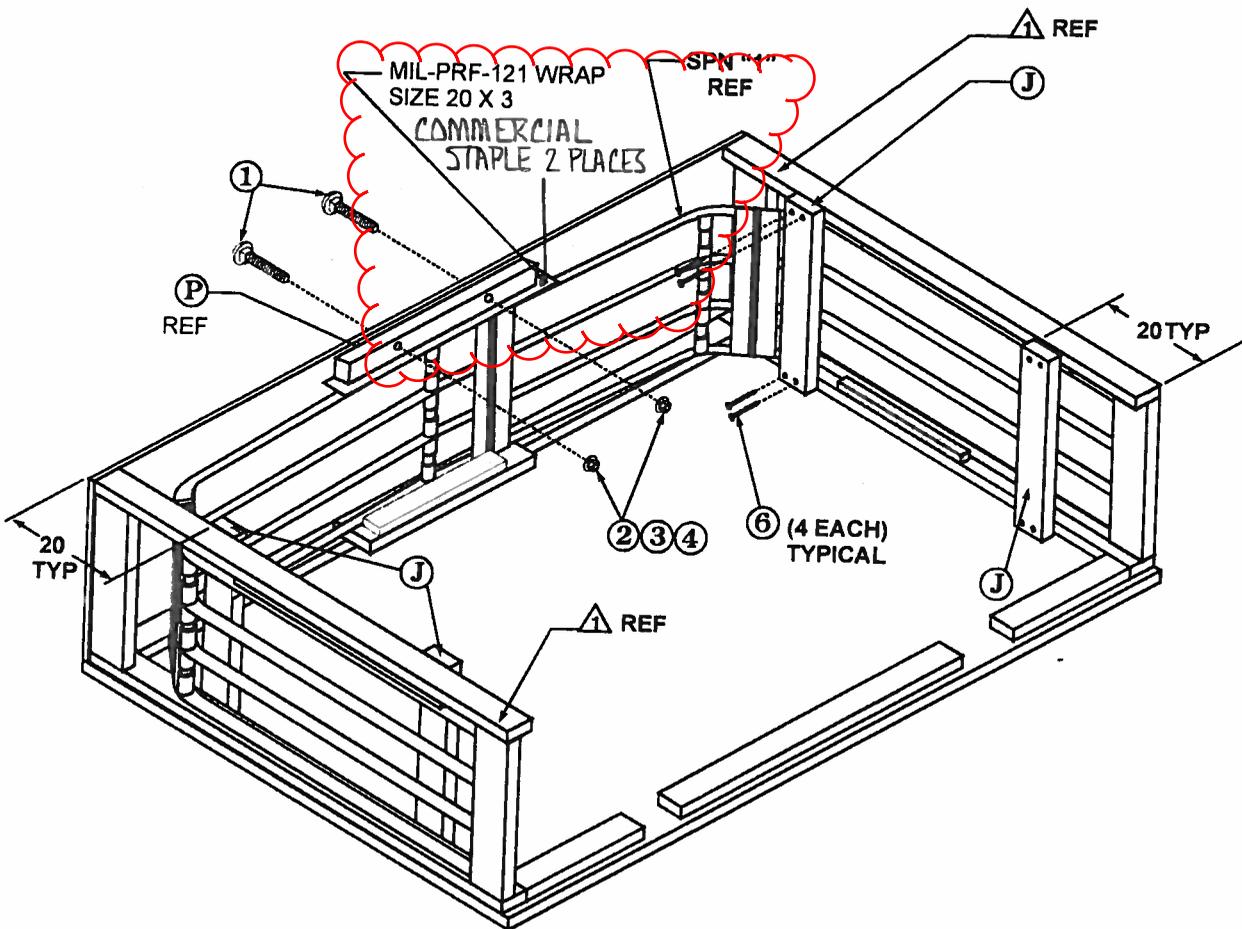
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NOTE "W" CONTINUED.

5. SECURE BLOCK "P" TO THE CONTAINER SIDE USING HARDWARE FROM HARDWARE CHART ON PAGE 3 AND AS SHOWN IN FIGURE 19 BELOW. **NOTE: PLACE WRAP SIZE 20 X 3 BETWEEN BLOCK "P" AND SPN 1.**
6. SECURE BLOCKS "J" (QTY 4) INTO CONTAINER USING HARDWARE FROM HARDWARE CHART ON PAGE 3 AND AS SHOWN IN FIGURE 19 BELOW.



NOTE: SIDE NOT SHOWN FOR CLARITY

FIGURE 19

**All dimensions are in inches.
All dimensions are actual.**

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NOTE "W" CONTINUED.

7. PLACE CUSHIONING "W", SUPPORT BRACES SPN 2 (QTY 6) AND CUSHIONING "X" (QTY 2) INTO CONTAINER AS SHOWN IN FIGURE 20 AND FIGURE 21 BELOW.

8. SECURE SPN 2 TO THE FLOOR USING BLOCKS "K" AND NAILS AS SHOWN IN FIGURE 20 AND FIGURE 21 BELOW. **NOTE: THE FASTENERS SHALL BE DRIVEN INTO THE 4 X 4 SKIDS OF THE CONTAINER.**

9. SECURE BLOCKS "L" (QTY 2) TO BLOCKS "K" USING NAILS AS SHOWN IN FIGURE 21 BELOW.

10. SECURE BLOCK ASSEMBLY "4" (QTY 2) TO BLOCKS "L" USING NAILS AS SHOWN IN FIGURE 21 BELOW

K: 4-3 1/2" GALVANIZED NAILS (2 BLOCKS)
 L TO K: 4-2 1/4" NAILS (2 BLOCKS)

FIGURE 20

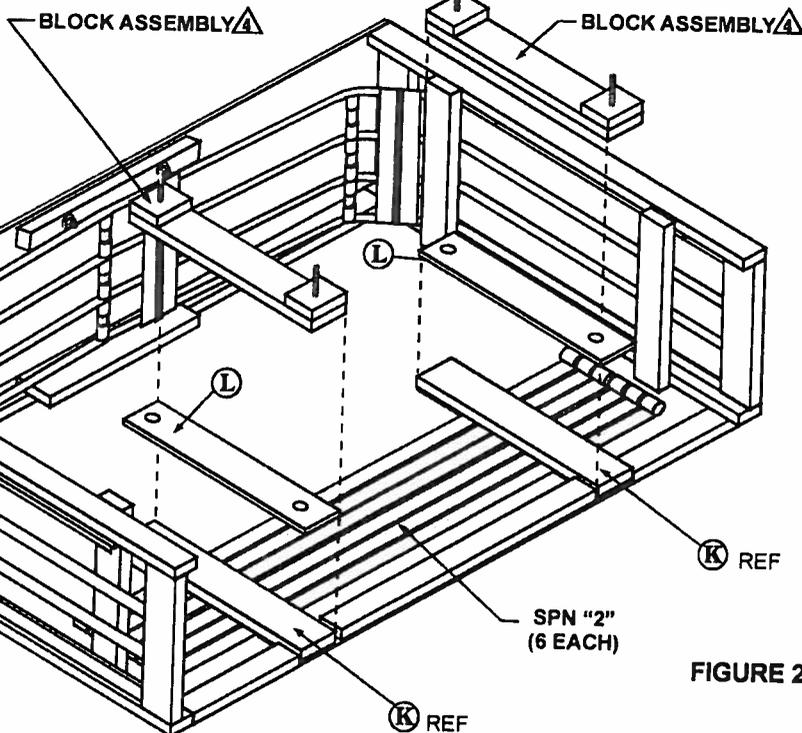
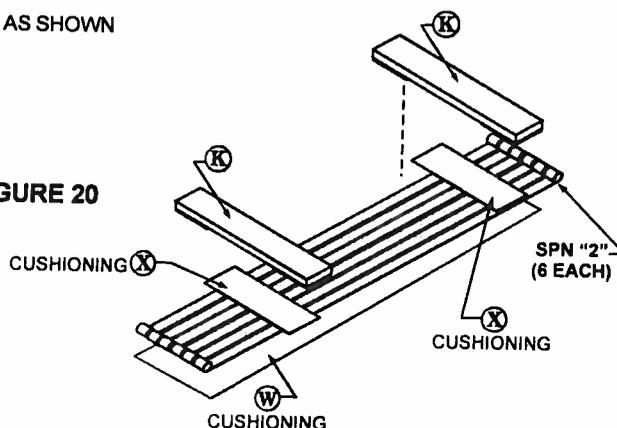


FIGURE 21

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NOTE "W" CONTINUED.

11. PLACE CUSHION "Y" (QTY 4), SPN 3, SPN 4 (QTY 5), SPN 5 (QTY 5) AND SPN 6 (QTY 5) INTO CONTAINER AS SHOWN IN FIGURE 22 AND FIGURE 23 ON PAGE 19.

NOTE: ADJUST CUSHIONING ON SPN 3 SO IT REST ON WOOD BLOCKS.

12. SECURE PIPES INTO CONTAINER USING BLOCKS "N", BLOCKS "R", HARDWARE "2", "3" AND "4" FROM HARDWARE CHART ON PAGE 3 AND AS SHOWN IN FIGURE 23 ON PAGE 19.

13. PLACE SPN 7 INTO CONTAINER AS SHOWN IN FIGURE 23 ON PAGE 19 AND FIGURE 24 ON PAGE 20.

Q: 2-2 1/4" NAILS (2 BLOCKS)

14. SECURE BLOCKS "Q" (QTY 3) TO THE BOTTOM OF THE CONTAINER USING NAILS AS SHOWN IN FIGURE 23 ON PAGE 19 AND FIGURE 24 ON PAGE 20.

X. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.

1. **IDENTIFICATION:** PROVIDE PACKING LIST WITH CONSOLIDATED PACK IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST, IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACK TOGETHER WITH THEIR SEGREGATED PACK NUMBER.
2. **INSPECTION:** INSPECT 57K1935-001 (19207) COVER KIT, TAN, MTV / LWB IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

3. **CLOSURE:** THE CONTAINER SHALL BE CLOSED IN ACCORDANCE WITH ASTM D6251.

NOTE: CONTAINER MUST BE STEEL BANDED IN ACCORDANCE WITH SPECIFICATION ASTM D6251.

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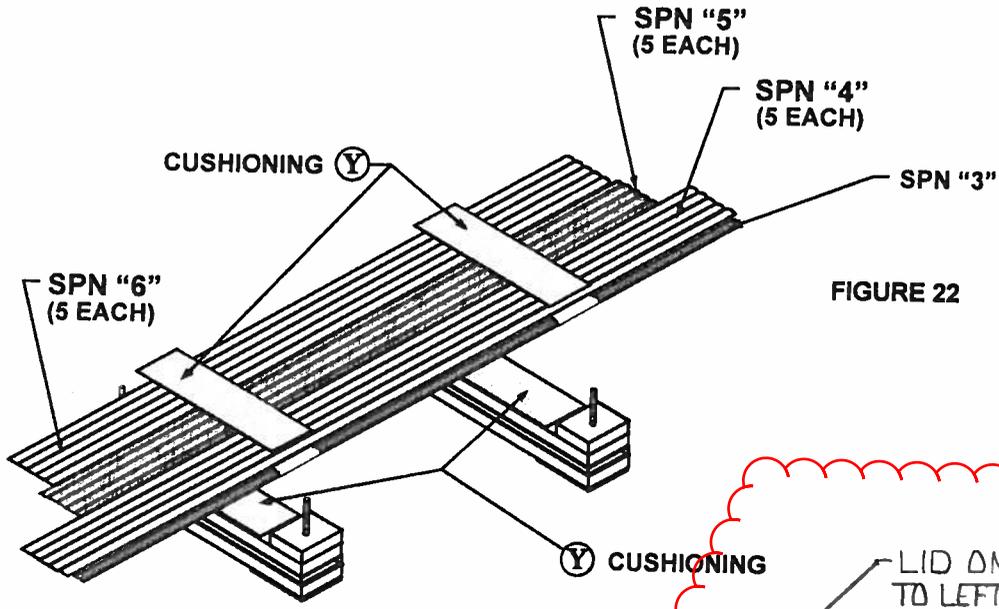


FIGURE 22

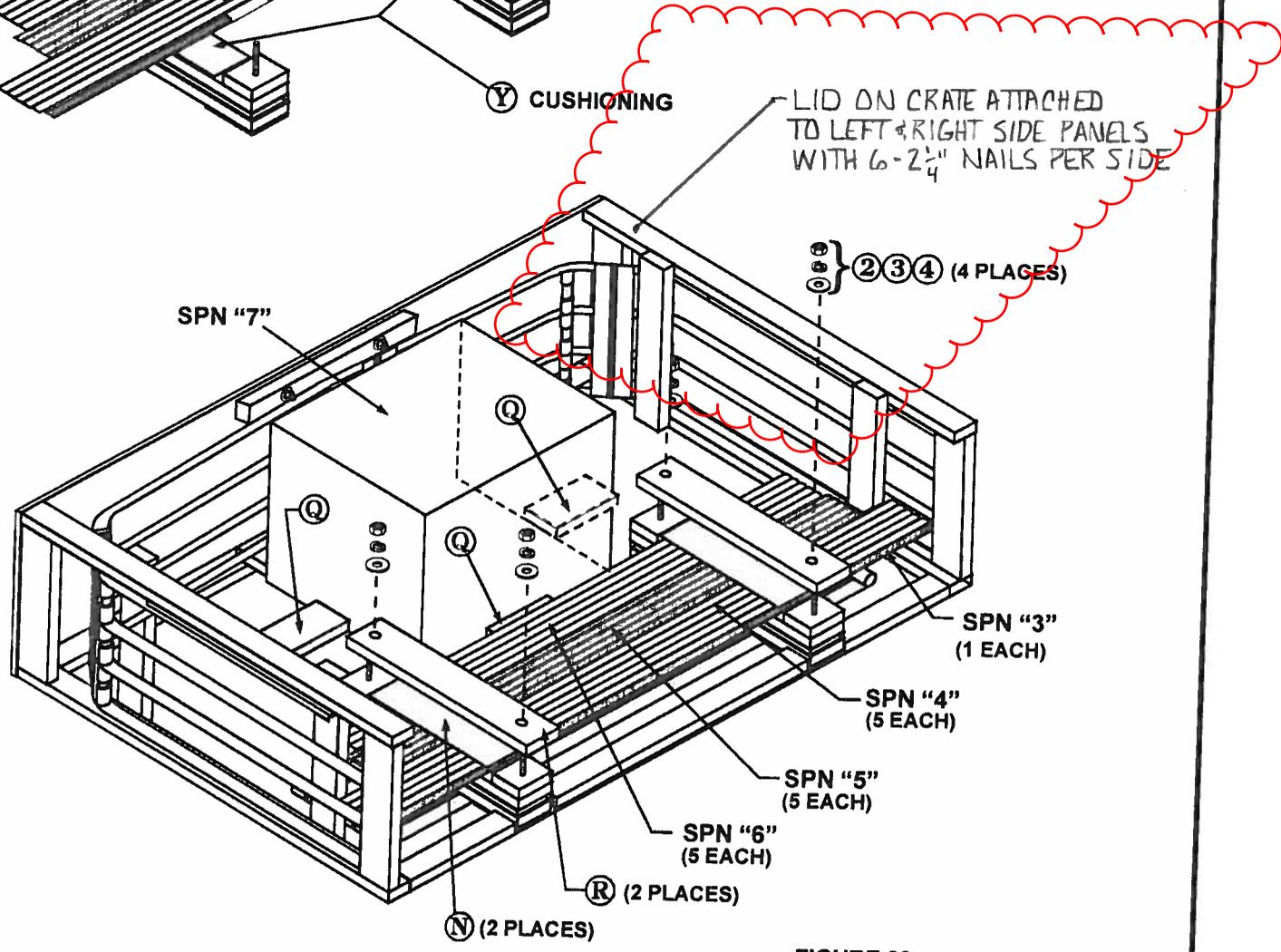


FIGURE 23

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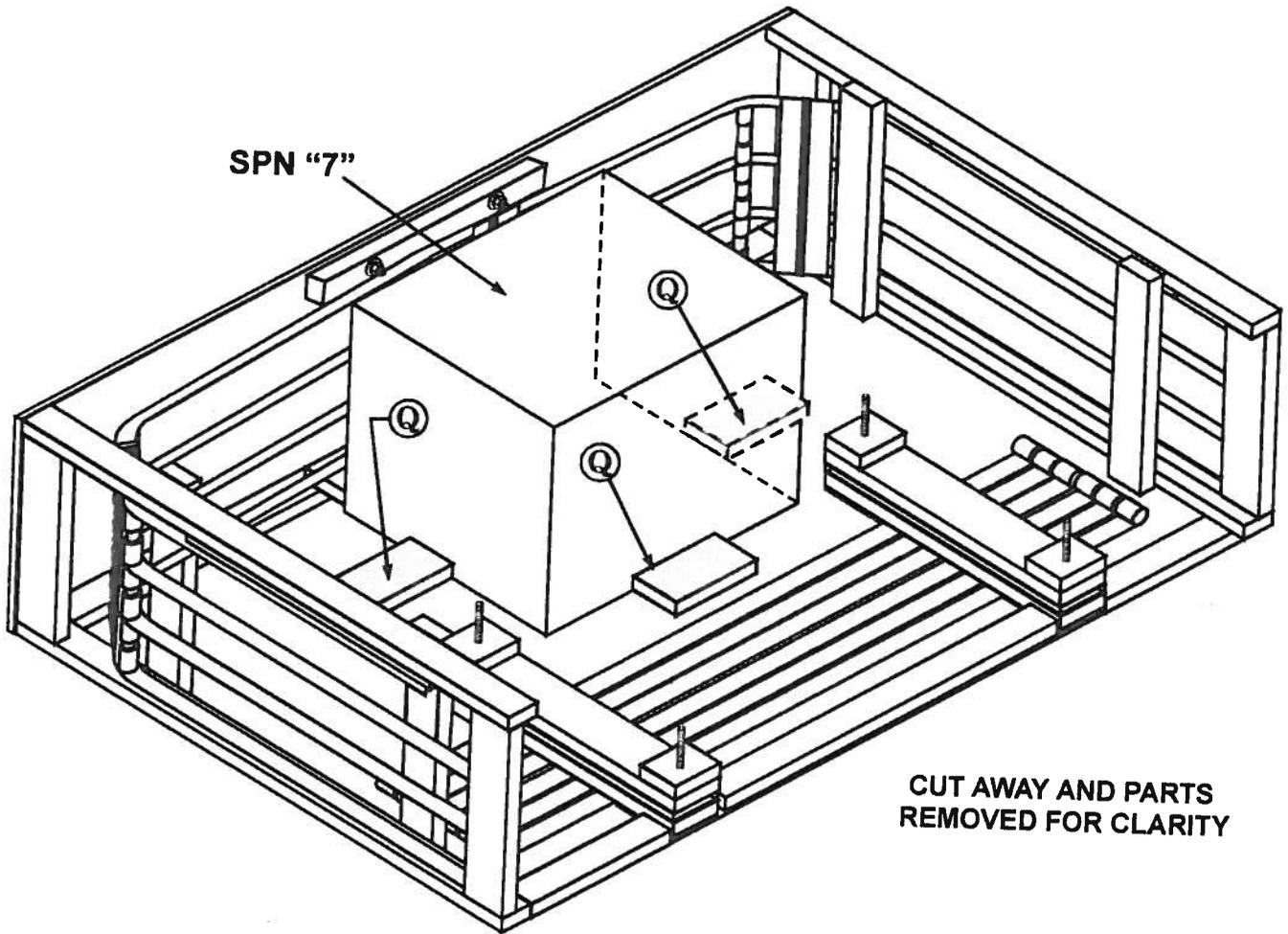


FIGURE 24