

AMENDMENT OF SOLICITATION/MODIFICATION OF CONTRACT1. Contract ID Code
Firm Fixed Price

Page 1 Of 4

2. Amendment/Modification No.

0004

3. Effective Date

2013OCT22

4. Requisition/Purchase Req No.

SEE SCHEDULE

5. Project No. (If applicable)

6. Issued By

U.S. ARMY CONTRACTING COMMAND
STEPHANIE THOM
WARREN, MICHIGAN 48397-5000
HTTP://CONTRACTING.TACOM.ARMY.MIL

Code

W56HZV

7. Administered By (If other than Item 6)

Code

8. Name And Address Of Contractor (No., Street, City, County, State and Zip Code)

9A. Amendment Of Solicitation No.

W56HZV-13-T-0416

9B. Dated (See Item 11)

2013AUG06

10A. Modification Of Contract/Order No.

10B. Dated (See Item 13)

Code

Facility Code

11. THIS ITEM ONLY APPLIES TO AMENDMENTS OF SOLICITATIONS The above numbered solicitation is amended as set forth in item 14. The hour and date specified for receipt of Offers is extended, is not extended. 2013NOV15

Offers must acknowledge receipt of this amendment prior to the hour and date specified in the solicitation or as amended by one of the following methods:
 (a) By completing items 8 and 15, and returning 2 signed copies of the amendments; (b) By acknowledging receipt of this amendment on each copy of the offer submitted; or (c) By separate letter or telegram which includes a reference to the solicitation and amendment numbers. **FAILURE OF YOUR ACKNOWLEDGMENT TO BE RECEIVED AT THE PLACE DESIGNATED FOR THE RECEIPT OF OFFERS PRIOR TO THE HOUR AND DATE SPECIFIED MAY RESULT IN REJECTION OF YOUR OFFER.** If by virtue of this amendment you desire to change an offer already submitted, such change may be made by telegram or letter, provided each telegram or letter makes reference to the solicitation and this amendment, and is received prior to the opening hour and date specified.

12. Accounting And Appropriation Data (If required)

13. THIS ITEM ONLY APPLIES TO MODIFICATIONS OF CONTRACTS/ORDERS

It Modifies The Contract/Order No. As Described In Item 14.

- A. This Change Order is Issued Pursuant To: _____ The Changes Set Forth In Item 14 Are Made In _____
The Contract/Order No. In Item 10A.
- B. The Above Numbered Contract/Order Is Modified To Reflect The Administrative Changes (such as changes in paying office, appropriation data, etc.) Set Forth In Item 14, Pursuant To The Authority of FAR 43.103(b).
- C. This Supplemental Agreement Is Entered Into Pursuant To Authority Of: _____
- D. Other (Specify type of modification and authority)

E. IMPORTANT: Contractor is not, is required to sign this document and return _____ copies to the Issuing Office.

14. Description Of Amendment/Modification (Organized by UCF section headings, including solicitation/contract subject matter where feasible.)

SEE SECOND PAGE FOR DESCRIPTION

Except as provided herein, all terms and conditions of the document referenced in item 9A or 10A, as heretofore changed, remains unchanged and in full force and effect.

15A. Name And Title Of Signer (Type or print)

16A. Name And Title Of Contracting Officer (Type or print)

15B. Contractor/Offeror

15C. Date Signed

16B. United States Of America

16C. Date Signed

(Signature of person authorized to sign)

By _____ /SIGNED/
(Signature of Contracting Officer)

NSN 7540-01-152-8070

30-105-02

STANDARD FORM 30 (REV. 10-83)

PREVIOUS EDITIONS UNUSABLE

Prescribed by GSA FAR (48 CFR) 53.243

CONTINUATION SHEET**Reference No. of Document Being Continued****Page 2 of 4****PIIN/SIIN** W56HZV-13-T-0416**MOD/AMD** 0004**Name of Offeror or Contractor:**

SUPPLEMENTAL INFORMATION

Buyer Name: STEPHANIE THOM
Buyer Office Symbol/Telephone Number: CCTA-ADT-C/(586)282-7405
Type of Contract: Firm Fixed Price
Kind of Contract: Service Contracts
Weapon System: Gas Masks

*** End of Narrative A0000 ***

W56HZV-13-T-0416, Amd 0004

1. The purpose of this Amendment 0004 is to:
 - a. Change the closing date of this solicitation to 15 NOV 2013 from 01 OCT 2013.
 - b. Incorporate the revised Statement of Work into Section C of this solicitation.
2. All other terms and conditions remain unchanged and in full force and effect.

*** END OF NARRATIVE A0005 ***

Name of Offeror or Contractor:

DESCRIPTION/SPECIFICATIONS/WORK STATEMENT

1.0 Scope.

This SOW requires the best level of effort repair of the medium faceblank production tooling for the M45 Chemical-Biological Protective Mask in order to eliminate deficiencies found on products made using the production mold. The deficiencies are attributed to loose insert holding latches and pins, excessive flash around parting lines, surface finish/polish, and damaged beading.

2.0 Applicable Documents and Tooling

2.1 Technical Data

Drawing 5-1-2813, Medium Faceblank (Attachment 7)
(DTL) EA-F-2321, Item Specification for Faceblank Assembly (Attachment 8)

2.2 Tooling

M45 Mask Medium Faceblank Production Tooling

2.3 Specifications and Standards

Rubber Manufacturers Association (RMA) MO-1

3.0 Requirements

3.1 General.

The contractor, as an independent contractor and not as an agent of the Government, shall provide the necessary resources, personnel, and follow acceptable standard industry and workmanship practices to perform the requirements set forth in this SOW. Unless otherwise specified by the Government, the contractor shall be responsible for the performance of all remanufacturing services in this SOW. The Government reserves the right to terminate any portion in this SOW as deemed appropriate by the Government. Any termination of task will result in a reduction of the firm-fixed price in the amount corresponding to the reduction in tasks.

3.2 Government Furnished Equipment (GFE).

The Government shall provide the contractor the M45 Mask Medium Faceblank Production Tooling as GFE (See 2.2).

3.3 Remanufacturing Services

3.3.1 Beading.

The contractor shall repair the beading at the strap landing area for the strap next to the right eye opening of the faceblank as worn. See Figure 1 in Attachment 4.

3.3.2 Latches and Pins.

As required, the contractor shall perform the following:

- a. Ensure the proper functioning of the latch and tab areas (6 places) and restore/replace any damaged or malfunctioning latches and pins.
- b. Reduce the flash around the latches (6 places), and
- c. Ensure metal clip inserts are secured in place during molding operations.

3.3.3 Parting Lines.

As required, the contractor shall perform the following:

- a. Weld and re-establish the parting lines between two halves
- b. Weld and re-establish the parting lines around the back side of the pop-up core
- c. Weld and re-establish the parting lines around the eye (2 places), front (2 places), and side (2 places) openings. See Figure 1 of Attachment 1.
- d. Weld and re-establish the parting around the straps (6 places). See Figure 1 of Attachment 1.

3.3.4 Surface Finishing/Polishing.

As required, the contractor shall perform the following:

- a. Restore the surface finish and polish openings areas as shown in the shaded areas of Figure 1 of Attachment 2 to RMA MO-1 F2 or better.
- b. Restore the scratches proximal to the main parting line in the forehead area, straps, cheek, and chin areas as shown in the shaded areas of Figures 1 in Attachment 3 to RMA MO-1 F3 or better. See Figures 2 through 4 in Attachment 3 for actual faceblank surface views of target areas.

4.0 Verification

4.1 Witnessing.

The Government reserves the right to witness the contractors efforts during the performance of this SOW to verify compliance.

CONTINUATION SHEET	Reference No. of Document Being Continued	Page 4 of 4
	PIIN/SIIN W56HZV-13-T-0416	MOD/AMD 0004

Name of Offeror or Contractor:

4.2 Verification Samples.

The contractor shall provide the Government testing samples for verification testing to assess the remanufactured tooling within 120 days of contract award. The verification testing shall consist of the actual production and inspection of faceblanks from the remanufactured tooling. The contractor shall use West American Rubber Company (WARCO) to manufacture the test samples. Contact information for WARCO is as follows:

West American Rubber Company, LLC
1413 W Braden Court
Orange, CA 92868

Point of contact: Mr. Michael Fox
Phone: (714)532-3355
E-mail: mfox@warco.com

It is the contractor's responsibility to make all arrangements necessary with WARCO to obtain the test samples for verification testing. The contractor shall provide and ship to the Government a total of 45 samples of medium faceblanks (consisting of 35 trimmed and 10 untrimmed faceblanks) to ECBC-RI, Quality Assurance (Adrian Henry), 1 Rock Island Arsenal, Bldg 62, 1st Floor, Rock Island, IL 61299-7390. If the Government verification testing indicates that the faceblank tooling requires additional remanufacturing, the contractor shall provide additional testing samples for additional verification testing.

4.3 Verification Testing.

The Government shall randomly select samples from the verification samples (see 4.2) and subject them to a physical configuration audit. Testing shall be performed by the Government and the results of this testing shall be assessed by the Government. The Government shall provide final disposition for the tooling based on the evaluation of the results within 30 days of receipt of testing samples.

5.0 Transportation/Packaging

5.1 Shipping.

The contractor shall be responsible for providing secured transportation of the tooling to and from their facility and any costs associated with the move. The contractor must notify the Government in writing seven days prior to the shipping of the tooling. Packaging of the tooling prior to shipping shall be done in accordance with Attachment 6.

5.2 Hazardous Material Identification (if applicable).

Packaging for any item that is, or contains a regulated hazardous material, shall comply with the following: the contractor shall assure the shipping configuration or container, as applicable, complies with the Performance Oriented Packaging (POP), in accordance with Annex 1 Part 7 of the International Maritime Organization International Maritime Dangerous Goods Code (IMO IMDGC); Chapter 7 of the International Civil Aviation Organization Technical Instructions for Safe Transportation of Dangerous Goods by Air (ICAO-TDGA); and 49 Code of Federal Regulation (CFR) Transportation, Parts 107-178.

6.0 Environmental.

The contractor shall eliminate or minimize the use of hazardous materials and any ozone depleting materials in performance of this SOW. The contractor shall comply with local, state, and federal laws. This SOW does not require the use of any ozone depleting substances (ODS). The contractor is required to avoid the use of such substances in the completion of this contract.

7.0 Exceptions.

Any exceptions or exemptions not captured within the framework of this SOW shall be submitted in writing by the contractor to the Contracting Officer. Written approval or denial of request exceptions or exemptions shall be provided by the Contracting Officer.

*** END OF NARRATIVE C0002 ***