

AMENDMENT OF SOLICITATION/MODIFICATION OF CONTRACT

1. Contract ID Code
Firm-Fixed-Price

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2. Amendment/Modification No. 0001	3. Effective Date 2013MAR18	4. Requisition/Purchase Req No. SEE SCHEDULE	5. Project No. (If applicable)
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6. Issued By U.S. ARMY CONTRACTING COMMAND DANIEL POEHLING WARREN, MICHIGAN 48397-5000 HTTP://CONTRACTING.TACOM.ARMY.MIL EMAIL: DANIEL.POEHLING@US.ARMY.MIL	Code W56HZV	7. Administered By (If other than Item 6)	Code
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8. Name And Address Of Contractor (No., Street, City, County, State and Zip Code)	<input checked="" type="checkbox"/>	9A. Amendment Of Solicitation No. W56HZV-13-T-0193
		9B. Dated (See Item 11) 2013MAR18
	<input type="checkbox"/>	10A. Modification Of Contract/Order No.
		10B. Dated (See Item 13)
Code	Facility Code	

11. THIS ITEM ONLY APPLIES TO AMENDMENTS OF SOLICITATIONS

The above numbered solicitation is amended as set forth in item 14. The hour and date specified for receipt of Offers

is extended, is not extended.

Offers must acknowledge receipt of this amendment prior to the hour and date specified in the solicitation or as amended by one of the following methods:
(a) By completing items 8 and 15, and returning 2 signed copies of the amendments; (b) By acknowledging receipt of this amendment on each copy of the offer submitted; or (c) By separate letter or telegram which includes a reference to the solicitation and amendment numbers. **FAILURE OF YOUR ACKNOWLEDGMENT TO BE RECEIVED AT THE PLACE DESIGNATED FOR THE RECEIPT OF OFFERS PRIOR TO THE HOUR AND DATE SPECIFIED MAY RESULT IN REJECTION OF YOUR OFFER.** If by virtue of this amendment you desire to change an offer already submitted, such change may be made by telegram or letter, provided each telegram or letter makes reference to the solicitation and this amendment, and is received prior to the opening hour and date specified.

12. Accounting And Appropriation Data (If required)

**13. THIS ITEM ONLY APPLIES TO MODIFICATIONS OF CONTRACTS/ORDERS
It Modifies The Contract/Order No. As Described In Item 14.**

<input type="checkbox"/>	A. This Change Order is Issued Pursuant To: The Contract/Order No. In Item 10A.	The Changes Set Forth In Item 14 Are Made In
<input type="checkbox"/>	B. The Above Numbered Contract/Order Is Modified To Reflect The Administrative Changes (such as changes in paying office, appropriation data, etc.) Set Forth In Item 14, Pursuant To The Authority of FAR 43.103(b).	
<input type="checkbox"/>	C. This Supplemental Agreement Is Entered Into Pursuant To Authority Of:	
<input type="checkbox"/>	D. Other (Specify type of modification and authority)	

E. IMPORTANT: Contractor is not, is required to sign this document and return _____ copies to the Issuing Office.

14. Description Of Amendment/Modification (Organized by UCF section headings, including solicitation/contract subject matter where feasible.)

SEE SECOND PAGE FOR DESCRIPTION

Except as provided herein, all terms and conditions of the document referenced in item 9A or 10A, as heretofore changed, remains unchanged and in full force and effect.

15A. Name And Title Of Signer (Type or print)		16A. Name And Title Of Contracting Officer (Type or print)	
15B. Contractor/Offeror (Signature of person authorized to sign)	15C. Date Signed	16B. United States Of America By _____ /SIGNED/ (Signature of Contracting Officer)	16C. Date Signed

Name of Offeror or Contractor:

SUPPLEMENTAL INFORMATION

Weapon System: Recovery Vehicle, M51/M74/M88

*** End of Narrative A0000 ***

The Purpose of Amendment 0001 to Solicitation W56HZV-13-T-0193 is to:

1. Incorporate the following FAR Clauses:
 - a. 52.211-4053 (CS6444) - Required Tailoring Language to Eliminate Class I Ozone Depleting Substances
 - b. 52.211-4017 (ES7450) - Preparation, Application and Quality Assurances of CARC Paint System
 - c. 52.242-4008 (ES7146) - Routing of Special Process Approvals
2. Contractors must acknowledge this amendment, whether retaining their original offer submitted or submitting a revised offer. Contractors that have not previously submitted an offer may do so by the closing date and time, remembering to acknowledge all amendments.
3. All other terms and conditions of this solicitation W56HZV-13-T-0193 remain unchanged.

*** END OF NARRATIVE A0002 ***

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Name of Offeror or Contractor:

DESCRIPTION/SPECIFICATIONS/WORK STATEMENT

<u>Status</u>	<u>Regulatory Cite</u>	<u>Title</u>	<u>Date</u>
1 CHANGED	52.211-4053	REQUIRED TAILORING LANGUAGE TO ELIMINATE CLASS I OZONE-DEPLETING SUBSTANCES (CIODS)	MAR/2006

(a) The purchase description or Technical Data Package (TDP) for this contract incorporates one or more specifications or standards that, in their unmodified form, either authorize or require the use of Class I Ozone-Depleting Substances (CIODS). For purposes of your performance on this contract, those specifications (which are identified in paragraph (b) of this clause) are modified by special tailoring language which appears in the Army Contracting Command - Warren (DTA)'s Acquisition Center's web-site.

(b) Tailoring language to eliminate the authorization or requirement to use Class I Ozone-Depleting Substances (CIODS) is hereby incorporated into this contract by reference. Specifications and standards affected are: MIL-DTL-53072; TCA chemicals.

[End of Clause]

INSPECTION AND ACCEPTANCE

2 ADDED	52.211-4017 (TACOM)	PREPARATION, APPLICATION AND QUALITY ASSURANCE OF CARC PAINT SYSTEMS (LOCAL WARREN)	MAY/2012
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1) Painting shall be in accordance with The Chemical Agent Resistant Coatings (CARC) Application Procedures and Quality Control Inspection specification MIL-DTL-53072. All painting procedures, including process stages, materials, times, temperatures, humidity, and process control methods, shall be submitted to and approved by the Contracting Officer prior to painting. A copy of the paint procedure documents shall also be sent to the Tank Automotive Research, Development and Engineering Center (TARDEC) for concurrence at the following address:

TARDEC EBG Materials Environmental Corrosion Team
 Bldg. 200A, Mail Stop 267, 2nd Fl
 Tank Automotive Research, Development and Engineering Center
 6501 E. Eleven Mile Rd.
 WARREN, MI 48397-5000

2) Noted exceptions, additional or special instructions are as follows:

(a) Chemical conversion coatings and pretreatments for ferrous surfaces (Base for Organic Coatings).

(i) Non-stainless steel

(1) Chemical conversion coatings and pretreatments shall be IAW Fed Spec TT-C-490 (Type I or V). Approval and production part submission requirements listed in paragraphs (b)(1)(i)(C) through (b)(1)(i)(E) below apply only to zinc phosphate conversion coatings and pretreatment coatings identified in Fed Spec TT-C-490 (Type I and V).

(2) Rinses/sealers containing hexavalent chromium shall not be used. Trivalent Chromium Process (TCP) or other equivalent products shall be used.

(3) If the contractor has a government-approved process already in place; pre-production approval in accordance with (IAW) section 3 of TT-C-490 may be waived or amended at the discretion of the government. Requests for Deviation (RFD) shall be submitted to the government for approval.

(4) Once pre-production approvals are met for Types I and V per section 3.0 of TT-C-490, monthly Quality Assurance (QA) checks using three production parts shall be performed by the vendor. If a lot represents more than one month's production, testing shall be performed once per month with no less than 25-day intervals between samples. If a lot represents less than a month of production, then the QA shall be performed on each lot. All results shall be recorded and submitted to the Army Research Laboratory for approval.

(5) Section 3.2.21 of TT-C-490 requires that coated production parts be sent to the Army Research Laboratory for evaluation and testing. Prior to production painting, vendor shall receive written approval from the Army Research Laboratory, based on statistical production sample testing.

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(6) Vendor shall send coated production parts IAW TT-C-490 to the Army Research Laboratory CARC Commodity Manager at the following address:

US Army Research Laboratory
Attn: John Escarsega
AMSRD-ARL-WM-MC
Deer Creek Loop, Bld. 4600
APG, MD 21005

(7) Production parts to be tested shall be accompanied by the following information: (a) Company name; (b) Contract number; (c) Material from which the production parts were made and the processes used; (d) Explanation as to why production parts are being submitted and (e) Vendor Point of Contact.

(ii) Stainless Steel:

(1) Stainless steel surfaces shall be cleaned IAW MIL-DTL 53072 section 3.2.

(2) DOD-P-15328 and MIL-C-8514 shall not be used due to their hexavalent chromium content. Following cleaning, stainless steel surfaces shall be pretreated using one of the following methods:

(a) Mechanical blasting IAW SSPC-10. NOTE: Mechanical blasting may not be suitable for thin sheet stainless steel.

(b) Conversion Coatings: A non-hexavalent chromium substitute that meets the performance requirements of DOD-P-15328 may be used.

3) Chemical conversion coatings and pretreatments for non-ferrous surfaces.

(a) Aluminum surfaces and aluminum alloys: All aluminum and its alloys require cleaning and pretreatment prior to painting or for standalone conversion coatings.

(i) Use the following: MIL-DTL-81706 Type II Class 1A or when low electrical resistance is required, use MIL-DTL-81706 Class 3 or ASTM B 921, Table 1 Standard Specification for Non-Hexavalent Chromium Conversion Coatings on Aluminum and Aluminum Alloys.

(ii) Applications, quality assurance and coating requirements in MIL-DTL-81706 shall be IAW spec MIL-DTL-5541 Chemical Conversion Coatings on Aluminum and Aluminum Alloys.

(iii) Anodizing - Anodic Coatings shall be in IAW with MIL-A-8625 Anodic Coatings for Aluminum and Aluminum Alloys. Rinses/sealers containing hexavalent chromium shall not be used.

(b) E-coating (Electrocoat Primer) shall be IAW MIL-DTL-53084:

(i) E-coat application shall be done in accordance with written instructions from the E-coat QPL supplier.

(ii) Ferrous and zinc/zinc alloy coated surfaces shall be cleaned and pretreated with a Type 1 zinc phosphate coating IAW Fed spec TT-C-490 plus any additional requirements from the e-coat QPL supplier.

(iii) All pre-production E-coat test parts shall be scribed IAW ASTM D 1654, section 4.1.1 or 4.1.2 and then undergo 1000 hours of salt spray ASTM B117 for non-galvanized surfaces, or 40 cycles of SAE J2334 or GMW14782 on galvanized surfaces, unless otherwise directed in the contract.

(iv) Once samples are approved and production has begun: The coating contractor shall, on a monthly basis or as agreed upon, perform a corrosion audit by E-coating three (3) production parts through the actual production line. The production parts shall then be scribed IAW ASTM 1654, section 4.1.1 or 4.1.2 and be tested for a period of 336 hours IAW ASTM B117 neutral salt fog test, or 20 Cycles of SAE J2334 or GMW14782 for galvanized surfaces.

(v) On a yearly basis: the E-coat corrosion audit shall consist of taking three (3) production parts run through the actual production line. The test production parts shall then be scribed IAW ASTM D 1654, section 4.1.1 or 4.1.2 and be tested for a period of 1000 hours salt spray IAW ASTM B117, or a 40 Cycle test IAW SAE J2334 or GMW14782 for galvanized surfaces. All results shall be recorded and submitted to the Army Research Laboratory for approval at the following address:

US Army Research Laboratory

Name of Offeror or Contractor:

Attn: John Escarsega
 AMSRD-ARL-WM-MC
 Deer Creek Loop, Bld. 4600
 APG, MD 21005

(vi) After corrosion testing, all samples shall pass the requirements of:

- (1) ASTM D3359: Standard Test Method for Measuring Adhesion by Tape Test. Adhesion rating shall be no greater than classification 3B, FIG. 1.
- (2) ASTM D610: Standard Test Method for Evaluating Degree of Rusting on Painted Steel Surfaces. Rust Ratings shall be no lower than grade 9, Table 1.
- (3) ASTM D714: Standard Test Method for Evaluating Degree of Blistering of Paints. Blistering of paint, shall be no greater than Few, Blister size 4 Fig. 2 and no more than 5 blisters per 24 in square.
- (4) ASTM D 1654 Standard Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments. Creepage from scribe shall be no greater than Rating 6 of Table 1. Evaluation of unscribed area shall not be greater than rating number 9 of Table 2.

4) Powder coating (primer) selection, application and QC requirements:

- (a) Powder coat primer shall be selected from the qualified products list for MIL-PRF-32348.
- (b) All cleaning and conversion coatings prior to powder coating of surfaces and quality inspection shall be IAW MIL-DTL-53072, except cleaning and conversion coatings containing hexavalent chromium shall not be used.
- (c) Cleaning and pretreatment shall be IAW above paragraphs that address the substrate being used.

[End of Clause]

3 ADDED 52.242-4008 ROUTING OF SPECIAL PROCESS APPROVALS DEC/2005

(a) The Technical Data Package for this contract contains one or more of the following specifications:

- MIL-DTL-16232 Phosphate Coating, Heavy, Manganese or Zinc Base
- TT-C-490 Chemical Conversion Coatings and Pretreatment for Ferrous Surfaces (Base for Organic Coatings)
- MIL-W-12332 Welding Resistance, Spot: Weldable Aluminum Alloys
- MIL-W-45210 Welding Resistance, Spot: Weldable Aluminum Alloys
- *Drawing 12479550 Ground Combat Vehicle Welding Code - Steel
- *Drawing 12472301 Ground Combat Vehicle Welding Code - Aluminum

* If these drawings are not available with your procurement package, you are referred to the TACOM Procurement Network for access to the documents at the following website address: http://contracting.tacom.army.mil/enr/gcv_weldingcodes.htm

(b) The specifications listed in paragraph 1 may require you to get approval from the Government prior to production for one or more special processes involved in producing the item. The following shall apply, unless stated elsewhere in the contract:

(1) You shall prepare the written procedures as the specification requires.

(2) Procedures requiring Government approval shall be routed to the Administrative Contracting Officer (ACO) for review and approval. If the ACO is unable to perform a review, the ACO shall forward the procedure to the Procuring Contracting Officer (PCO) for assistance in the review and approval process. The correct address for the PCO is on the face page of this contract.

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Name of Offeror or Contractor:

- (3) You shall cite (i) the contract number and (ii) the governing specification or standard on all procedures you submit for approval.
 - (4) The DCMA will provide a copy of their approval/rejection notices to the PCO.
 - (5) DCMA is required to qualify the processes of the major coating subcontractors used by the prime contractors.
- [End of Clause]