

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188 **-BK**
AK

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE PG200018G (3PSD7) CYLINDER ASSEMBLY			2. CAGE 19207		3. SPI NO. AK15845299	
4. NATIONAL STOCK NO. 3040-01-584-5299			5. DATE 10/11/2010		6. REVISION	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT (LB.) 567.0	10. UNIT PACK CU (CU. FT.) 13.744		11. UNIT PACK SIZE (INCHES) 77.5 X 18.8 X 16.3	
12. MILITARY PRESERVATION MIL-STD-2073-1E, METHOD 20			18. STEPS	19. REQD	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1E & NOTE B			3-C	A/R	PRESERVATIVE: MIL-PRF-16173, GRADE 4	
			4-D	A/R	PRESERVATIVE: MIL-PRF-10924	
14. DRYING MIL-STD-2073-1E & NOTE B			5-E	A/R	CAPS/PLUGS: NAS-847	
			6-F	23	BLOCKING AND BRACING: ASTM-D6199	
15. PACKING			7-G	1	BARRIER: MIL-PRF-121, TYPE II, SIZE: 30 X 30	
			8-H	1	CONTAINER: ASTM-D6251, TYPE III, CLASS 2, STYLE A	
a. LEVEL A MIL-STD-2073-1E & NOTE I					SIZE: 75-1/4 X 16-1/2 X 10-1/2	
b. LEVEL B NOT APPLICABLE						
16. MARKING MIL-STD-129 & NOTE J						

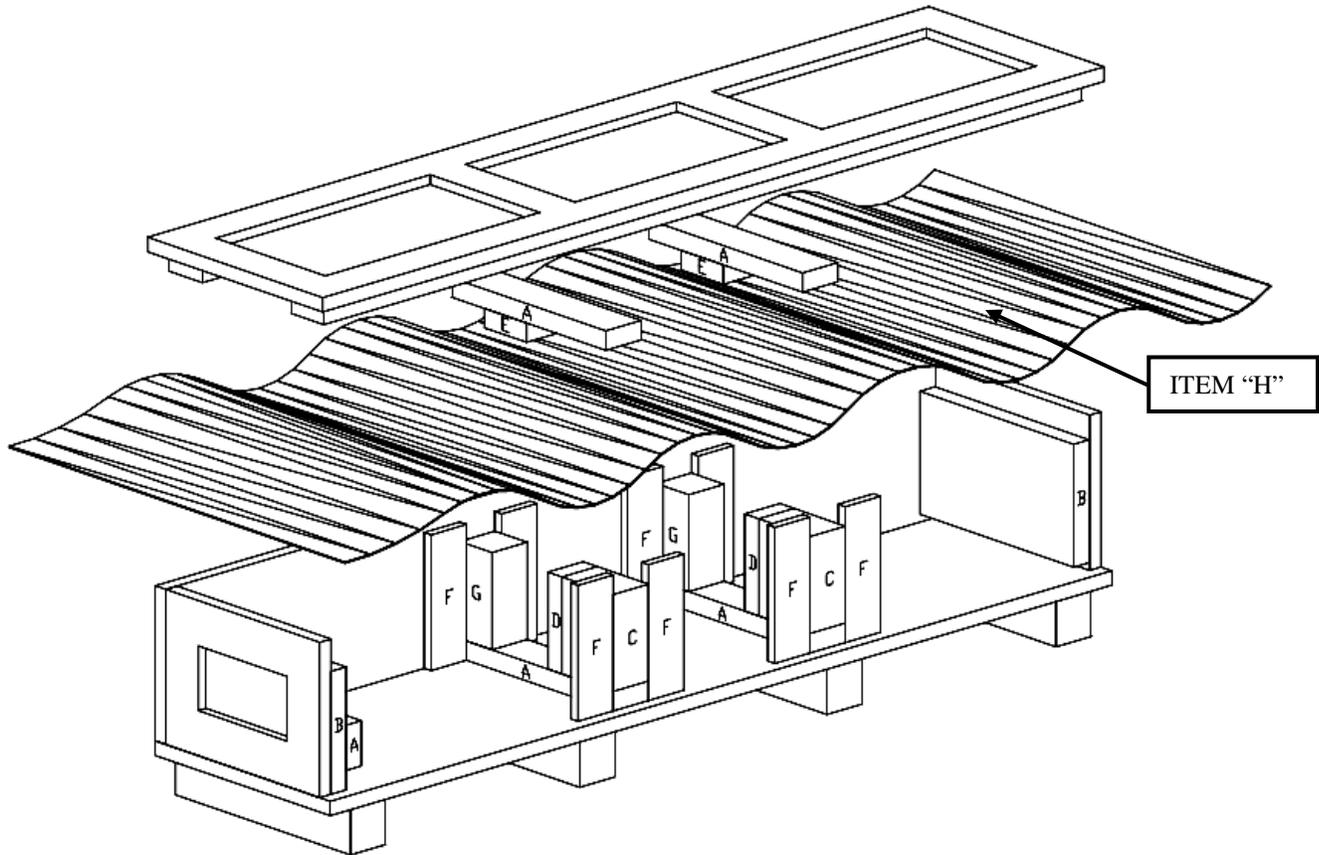
17. NOTES/DRAWING
- A. INSPECT PRESERVATION, UNIT PACK, AND PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.
 - B. CLEAN AND DRY ITEMS BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.
 - C. PRESERVATIVE: APPLY PRESERVATIVE TO ALL UNPAINTED, UNPLATED EXTERNAL METALLIC SURFACES.
 - D. PRESERVATIVE: APPLY PRESERVATIVE THROUGH ALL GREASE (ZERK) FITINGS.
 - E. CAPS/PLUGS: SEAL ALL FITTINGS AND OPENINGS WITH CAPS/PLUGS OF APPROPRIATE SIZE.
 - F. LUMBER SIZES ARE NOMINAL UNLESS OTHERWISE SPECIFIED, SECURE APPLICABLE BLOCKING TOGETHER AND/OR TO THE INTERIOR OF THE CONTAINER USING NAILS/STAPLES CONFORMING TO ASTM-F1667, SEE PAGES 2 AND 3.
 - G. PLACE GREASE PAPER BETWEEN WOOD BLOCKING AND CYLINDER.
 - H. CONTAINER MODIFIED TO ALLOW FOR AN UNNAILED TOP PANEL IN ACCORDANCE WITH CONTAINER SPECIFICATION (ASTM-D6251), SECURE WITH #12 COMMERCIAL GRADE WOOD SCREWS 3 INCHES LONG.
 - I. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.
 - J. IN ADDITION TO MIL-STD-129 MARKINGS, THE UNIT CONTAINER SHALL BE MARKED ON THE TOP AND ONE SIDE WITH MINIMUM 1/2 INCH HIGH BLACK LETTERS "REUSABLE CONTAINER, DO NOT DESTROY". IN ADDITION, THE TOP SHALL BE MARKED "REMOVE (LAG BOLTS OR SCREWS) TO OPEN CONTAINER", USING MINIMUM 1/2 INCH HIGH BLACK LETTERS.

SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

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ITEM	SIZE	QTY	ADDITIONAL NOTES	REFERENCE
A	2 X 4 X 16-1/2	5	BLOCKING	SEE ABOVE AND PAGE 3
B	2 X 10 X 16-1/2	2	BLOCKING	SEE ABOVE AND PAGE 3
C	4 X 6 X 7-1/2	2	BLOCKING	SEE ABOVE AND PAGE 3
D	2 X 4 X 7-1/2	2	BLOCKING	SEE ABOVE AND PAGE 3
E	2 X 4 X 4-1/2	2	BLOCKING	SEE ABOVE AND PAGE 3
F	1 X 4 X 10-1/2	8	BLOCKING	SEE ABOVE AND PAGE 3
G	4 X 4 X 7-1/2	2	BLOCKING	SEE ABOVE AND PAGE 3
H	112 X 36 BARRIER	1	MIL-PRF-121, TYPE II	SEE ABOVE
	77-3/4 X 18-3/4 X 3/8 PLY	2	CRATE	NOT PICTURED
	1 X 4 X 77-3/4	8	CRATE	NOT PICTURED
	1 X 4 X 11-3/4	6	CRATE	NOT PICTURED
	1 X 6 X 11-3/4	2	CRATE	NOT PICTURED
	4 X 4 X 18-3/4	4	CRATE	NOT PICTURED
	2 X 4 X 75-1/2	2	CRATE	NOT PICTURED
	2 X 4 X 9-1/2	2	CRATE	NOT PICTURED
	77-3/4 X 12-3/4 X 3/8 PLY	2	CRATE	NOT PICTURED
	1 X 4 X 5-3/4	8	CRATE	NOT PICTURED
	16-1/2 X 12-3/4 X 3/8 PLY	2	CRATE	NOT PICTURED
	1 X 4 X 9-1/2	4	CRATE	NOT PICTURED
	1 X 4 X 12-3/4	4	CRATE	NOT PICTURED

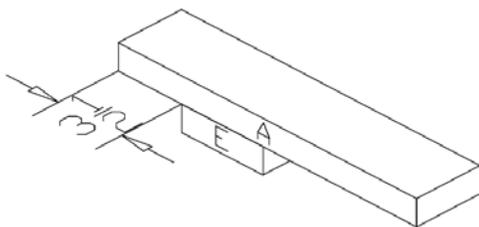
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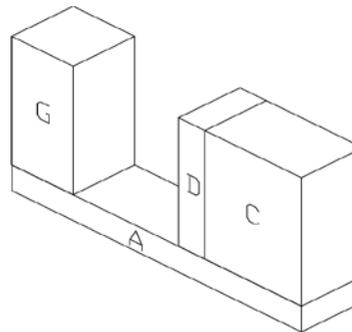
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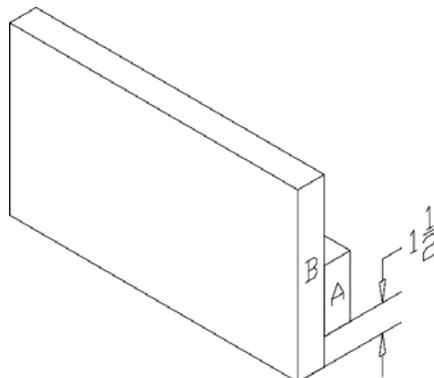
HOLD DOWN ASSEMBLY



BLOCKING ASSEMBLY



END SUPPORT ASSEMBLY



GUIDE PLACEMENT (ITEM F)

