

# SPECIAL PACKAGING INSTRUCTION

Form Approved  
OMB No. 0704-0188

-CC/TB

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE <b>57K4115 (19207) RECHARGE KIT, BOTTLE</b>			2. CODE IDENT <b>19207</b>		3. SPI NO. <b>AK15035209</b>	
4. NATIONAL STOCK NUMBER <b>4210-01-503-5209</b>			5. DATE OF DRAWING <b>04/28/2011</b>		6. REVISION <b>A</b>	
7. QUP <b>1 EA</b>	8. ICQ <b>4</b>	9. UNIT PACK WT. (LB) <b>8.8</b>	10. UNIT PACK CU (CU FT) <b>0.090</b>		11. UNIT PACK SIZE (INCHES) <b>8.4 X 4.5 X 4.1</b>	
12. MILITARY PRESERVATION (METHOD) <b>MIL-STD-2073-1D, METHOD (SEE BLOCK 17)</b>			18. STEPS	19. REQ'D	20. DESCRIPTION <b>SEE NOTES</b>	
13. CLEANING <b>MIL-STD-2073-1D</b>						
14. DRYING <b>MIL-STD-2073-1D</b>						
15. PACKING						
a. LEVEL A <b>MIL-STD-2073-1D AND NOTE I</b>						
b. LEVEL B <b>MIL-STD-2073-1D AND NOTE I</b>						
16. MARKING <b>MIL-STD-129 AND NOTE D</b>						

17. NOTES / DRAWING

A. INSPECT THE PRESERVATION (SEE NOTE B), THE SEGREGATED PACKAGES, CONSOLIDATIONPACKS (WHEN A METHOD IS SPECIFIED), UNIT PACK AND PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.

B. THIS KIT, AS SHOWN ON THE INITIAL RELEASE OF DRAWING 57K4115, CONSISTS OF THE FOLLOWING PARTS CONSOLIDATED INTO 8 SEGREGATED PACKAGES.

SEGREGATED PACKAGE NO.	PART NUMBER	CAGE	NOMENCLATURE	QTY.	METHOD OF PRESERVATION
1	4400873-0184	61423	O-RING	1	31
2	4400873-0164	61423	O-RING	1	31
3	5661-0026	61423	O-RING	1	31
4	12324041	19207	O-RING	1	31
5	MS35338-138	96906	WASHER, LOCK	4	31
6	12437457-1	19207	LUBRICANT, O-RING	1	31
7	12466898	19207	DECAL, WARNING	1	31
	12466897-1	19207	DECAL, DRY CHEMICAL	2	31
8	12437445-2	19207	CONTAINER, DRY CHEM	1	31

C. MARKING, SEGREGATED PACKAGES.  
MARK EACH SEGREGATED PACKAGE WITH THE SEGREGATED PACKAGE NUMBER.

D. MARKING, CONTAINER.  
MARK UNIT CONTAINER IN ACCORDANCE WITH MIL-STD-129. IN ADDITION, ATTACH A PACKING LIST TO THE UNIT CONTAINER IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACKAGE TOGETHER WITH THEIR SEGREGATED PACKAGE NUMBER.

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## 17. NOTES / DRAWING

### E. PREPARE THE FOLLOWING PARTS AS DESCRIBED BELOW:

<u>PART NUMBER</u>	<u>NOMENCLATURE</u>	<u>QTY.</u>	<u>BAG</u>	<u>SEGREGATED PACKAGE</u>
4400873-0184	O-RING	1	1A	1
4400873-0164	O-RING	1	1A	2
5661-0026	O-RING	1	1A	3
12324041	O-RING	1	1A	4
MS35338-138	WASHER, LOCK	4	1A	5
12437457-1	LUBRICANT, O-RING	1	1A	6

PLACE TOTAL QUANTITY OF EACH PART INTO THE SPECIFIED BAG AND CLOSE BAG BY HEAT SEALING.

### F. PREPARE THE FOLLOWING PARTS TO FORM SEGREGATED PACKAGE 7, AS DESCRIBED BELOW:

<u>PART NUMBER</u>	<u>NOMENCLATURE</u>	<u>QTY</u>
12466898	DECAL, WARNING	1
12466897-1	DECAL, DRY CHEMICAL	2

PLACE TOTAL QUANTITY OF PART INTO BAG, ITEM 1C. CLOSE BAG BY HEAT SEALING.

### G. 12437445-2, CONTAINER, DRY CHEMICAL, SEGREGATED PACKAGE 8, QUANTITY 1.

1. WRAP SEGREGATED PACK 7 AROUND DRY CHEMICAL CONTAINER AND SECURE BAG, ITEM 1C TO CONTAINER USING TAPE.
2. PLACE DRY CHEMICAL CONTAINER IN BAG, ITEM 1B, AND CLOSE BAG BY HEAT SEALING.

### H. CONSOLIDATE SEGREGATED PACKAGES 1 THRU 8, AND PLACE INTO CONTAINER, ITEM 2. CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 2B3.

### I. PACKING:

LEVEL A PACKING SHALL BE ACCOMPLISHED USING WOOD-CLEATED PANELBOARD SHIPPING BOXES, CONFORMING TO ASTM-D 6251, TYPE III, CLASS 2 OR NAILED WOOD BOXES CONFORMING TO ASTM-D 6880, CLASS 2.

LEVEL B PACKING SHALL BE ACCOMPLISHED USING FIBERBOARD BOXES, WEATHER RESISTANT, CONFORMING TO ASTM-D 5118 OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM-D 5168. CLOSURE, SEALING, AND REINFORCEMENT SHALL BE IAW SPECIFIC, APPLICABLE METHODS OF ASTM-D 1974, OR AS REFERENCED IN THE CONTAINER SPECIFICATION.

WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-STD-147.

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## 17. NOTES / DRAWING

ITEM NUMBER	DESCRIPTION	SIZE	SPECIFICATION DATA	QTY.
1	BAG		MIL-DTL-117, TYPE I, CLASS B, STYLE 2.	
1A		3 X 5		6
1B		8 X 15		1
1C		2-1/2 X 3		1
2	CONTAINER	3-3/4 X 3-3/4 X 8	ASTM-D5118, TYPE CF, CLASS WR, STYLE RSC, VARIETY SW, GRADE W5c.	1