

# SPECIAL PACKAGING INSTRUCTION

Form Approved  
OMB No. 0704-0188

-NE

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS**

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 0900-17425-27 (1N5S7) AXLE ASSEMBLY, AUTOMOTIVE DRIVING			2. CODE IDENT 19207		3. SPI NO. AK15762214	
4. NATIONAL STOCK NUMBER 2520-01-576-2214			5. DATE OF DRAWING 11-02-09		6. REVISION -	
7. QUP 001	8. ICQ NONE	9. UNIT PACK WT. (LB) 1750.5	10. UNIT PACK CU (CU FT) 61.110		11. UNIT PACK SIZE (INCHES) 100.0 x 33.0 x 32.0	
12. MILITARY PRESERVATION (METHOD) MIL-STD-2073-1D, METHOD 20			18. STEPS 1-B	19. REQ'D	20. DESCRIPTION INTERIOR PRESERVATIVE.	
13. CLEANING MIL-STD-2073-1D, C-1			2-C		INTERIOR PRESERVATIVE: MIL-PRF-10924.	
			3-D		CLOSURE: NAS834.	
14. DRYING MIL-STD-2073-1D			4-E		EXTERIOR PRESERVATIVE: MIL-PRF-16173, GR. 4.	
			5-F	1	WRAP: MIL-PRF-121, TYPE II, SIZE: 15 X 15.	
			6-G		BRAKE DRUM PRESERVATIVE: A-A-52465.	
15. PACKING			7-H	22	BLOCKING: ASTM-D 6199, GROUP II, WOOD.	
a. LEVEL A MIL-STD-2073-1D AND NOTE J			8-I	4	HOLDDOWN STRAPS: ASTM-D 635, STEEL, CARBON. 1008-1020 HR, CQ, P AND O SPEC., 0.25 INCHES, THICK	
b. LEVEL B NOT APPLICABLE			9	1	CONTAINER: ASTM-D 6256, TYPE I (FULL PANEL), CL. 2, STYLE A, TREATMENT B, SIZE: 97 X 30 X 22-3/4.	
16. MARKING MIL-STD-129						

17. NOTES / DRAWING
- A. PRESERVATION AND PACKING SHALL BE IN ACCORDANCE WITH MIL-STD-2073-1D.
  - B. FILL AXLE TO PROPER OPERATIONAL LEVEL WITH LUBRICATING OIL IN ACCORDANCE WITH TM 9-2355-316-23.
  - C. APPLY PRESERVATIVE THROUGH GREASE FITTINGS IN ACCORDANCE WITH TM 9-2355-316-23.
  - D. SEAL ALL PORTS WITH PLUGS OR CAPS OF APPROPRIATE SIZE.
  - E. APPLY PRESERVATIVE TO ALL BARE UNPAINTED METALLIC SURFACES.
  - F. WRAP PROP SHAFT END. SECURE WRAP USING TAPE.
  - G. COAT ALL UNPAINTED METALLIC COMPONENTS WITHIN THE BRAKE DRUM, INCLUDING BRAKING SURFACE. DO NOT APPLY TO NONMETALLIC BRAKE LINING SURFACES.
  - H. FOR FABRICATION AND PLACEMENT OF BLOCKING SEE ILLUSTRATIONS ON SHEETS 2 THROUGH 4.
  - I. FOR FABRICATION AND PLACEMENT OF HOLDDOWN STRAPS SEE ILLUSTRATIONS ON SHEETS 2 AND 5.
  - J. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.

# SPECIAL PACKAGING INSTRUCTION

Form Approved  
OMB No. 0704-0188

-NE

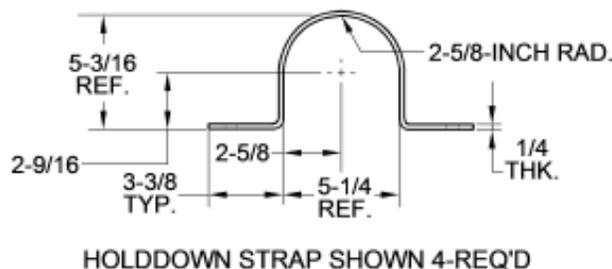
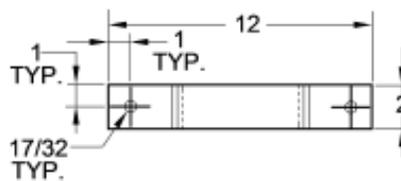
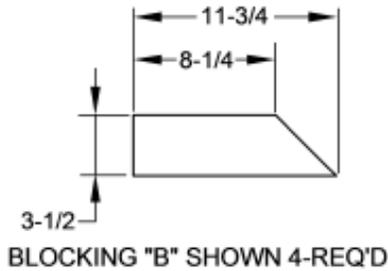
The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS**

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 0900-17425-27 (1N5S7) AXLE ASSEMBLY, AUTOMOTIVE DRIVING	2. CODE IDENT 19207	3. SPI NO. AK15762214
4. NATIONAL STOCK NUMBER 2520-01-576-2214	5. DATE OF DRAWING 11-02-09	6. REVISION -

17. NOTES / DRAWING

## NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. FABRICATE BLOCKING "A", TWO REQUIRED, SIZE: 30 X 4 NOM. X 4 NOM. SECURE BLOCKING THROUGH BLOCKING INTO BASE SKID USING NAILS, ASTM-F 1667, NUMBER 50. LOCATE AS ILLUSTRATED.
3. FABRICATE BLOCKING "B", FOUR REQUIRED, SIZE: AS ILLUSTRATED. SECURE BLOCKING THROUGH BLOCKING "B" INTO BLOCKING "A" USING NAILS, ASTM-F 1667, NUMBER 50. LOCATE AS ILLUSTRATED.
4. FABRICATE BLOCKING "C", TWO REQUIRED, SIZE: 26-5/8 X 6-7/8 X 2 NOM. SECURE BLOCKING THROUGH BLOCKING INTO PLYWOOD BASE PRIOR TO PLYWOOD BASE BEING ATTACHED TO SKIDS USING NAILS, ASTM-F 1667, NUMBER 8. LOCATE AS ILLUSTRATED.
5. FABRICATE BLOCKING "D" AND "E", FOUR REQUIRED, BLOCKING "F", TWO REQUIRED, SIZES AS ILLUSTRATED.
6. FABRICATE BLOCKING "G", FOUR REQUIRED, SIZE: 6-15/16 X 6 X 2 NOM.
7. FABRICATE SUPPORT BLOCK ASSEMBLIES, TWO REQUIRED, USING BLOCKING "D" THROUGH "G" AS ILLUSTRATED. SECURE BLOCKING "D" TO BLOCKING "E" USING NAILS, ASTM-F 1667, NUMBER 8. SECURE BLOCKING "D" AND "F" TO BLOCKING "G" USING NAILS, ASTM-F 1667, NUMBER 16.
8. SECURE SUPPORT BLOCK ASSEMBLIES TO BLOCKING "C" AS ILLUSTRATED USING NAILS, ASTM-F 1667, NUMBER 16.



# SPECIAL PACKAGING INSTRUCTION

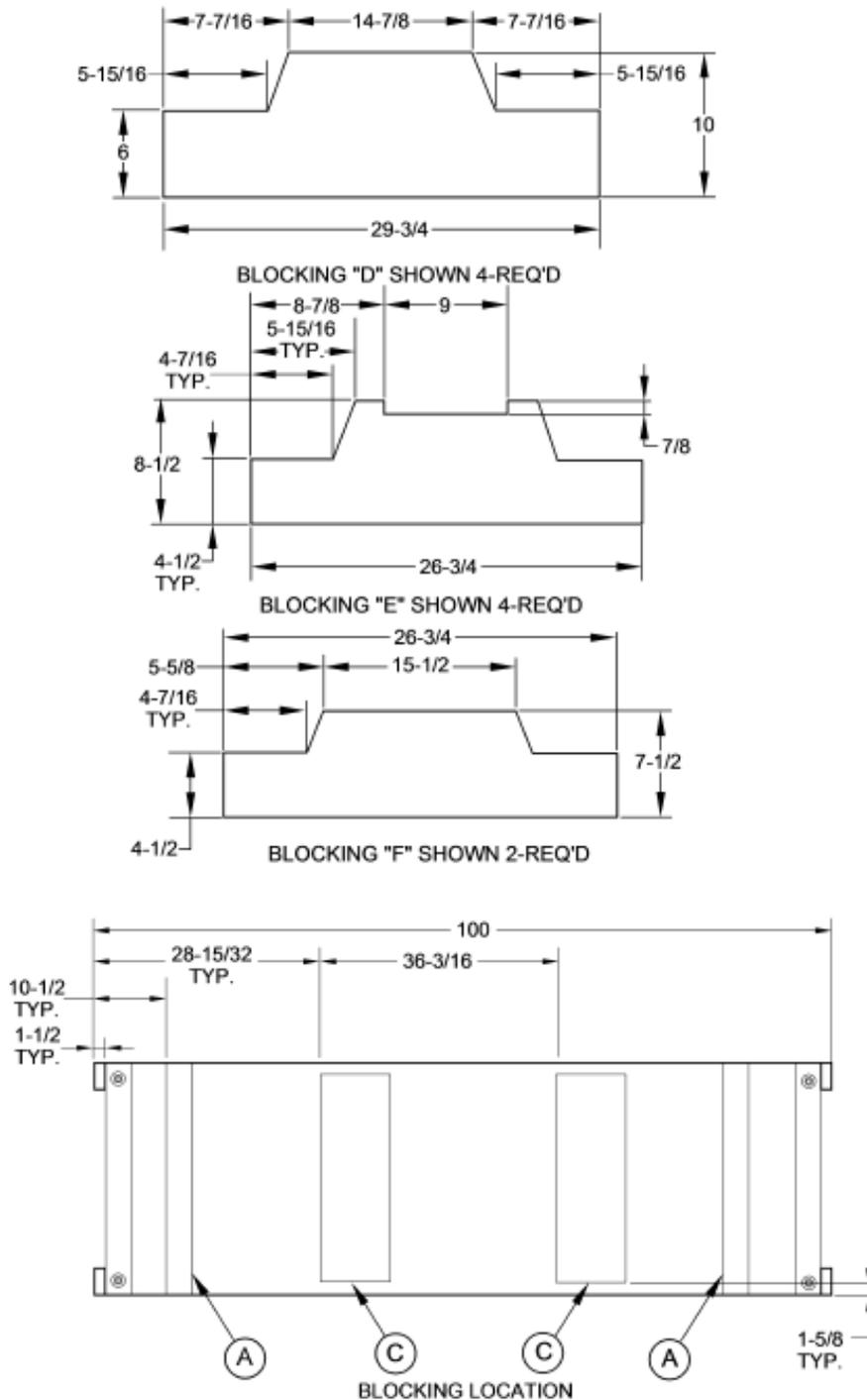
Form Approved  
OMB No. 0704-0188

-NE

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS**

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 0900-17425-27 (1N5S7) AXLE ASSEMBLY, AUTOMOTIVE DRIVING	2. CODE IDENT 19207	3. SPI NO. AK15762214
4. NATIONAL STOCK NUMBER 2520-01-576-2214	5. DATE OF DRAWING 11-02-09	6. REVISION -

17. NOTES / DRAWING



# SPECIAL PACKAGING INSTRUCTION

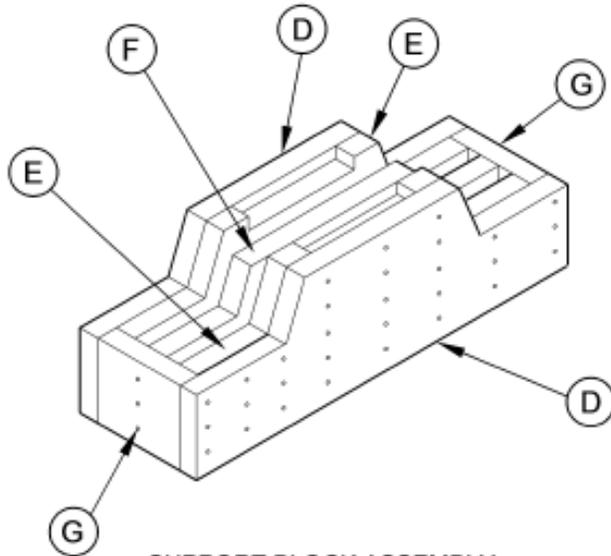
Form Approved  
OMB No. 0704-0188

-NE

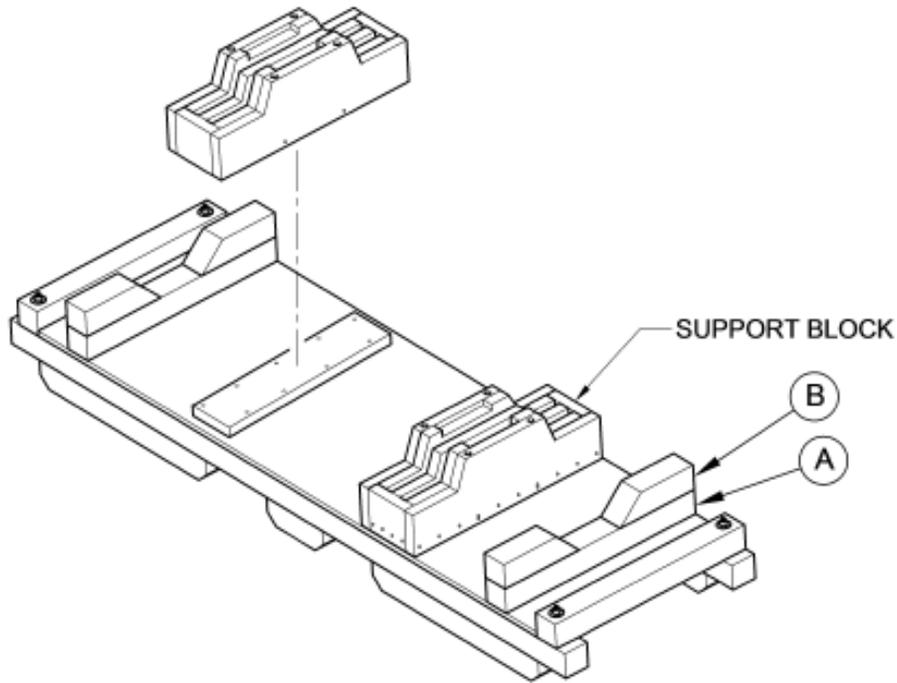
The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS**

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 0900-17425-27 (1N5S7) AXLE ASSEMBLY, AUTOMOTIVE DRIVING	2. CODE IDENT 19207	3. SPI NO. AK15762214
4. NATIONAL STOCK NUMBER 2520-01-576-2214	5. DATE OF DRAWING 11-02-09	6. REVISION -

17. NOTES / DRAWING



SUPPORT BLOCK ASSEMBLY



SUPPORT BLOCK ATTACHMENT TO BASE

# SPECIAL PACKAGING INSTRUCTION

Form Approved  
OMB No. 0704-0188

-NE

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS**

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 0900-17425-27 (1N5S7) AXLE ASSEMBLY, AUTOMOTIVE DRIVING	2. CODE IDENT 19207	3. SPI NO. AK15762214
4. NATIONAL STOCK NUMBER 2520-01-576-2214	5. DATE OF DRAWING 11-02-09	6. REVISION -

## 17. NOTES / DRAWING

### NOTES:

- 1. FABRICATE HOLDDOWN STRAP AS ILLUSTRATED, FOUR REQUIRED.**
- 2. CENTER AXLE ASSEMBLY ON SKID AS ILLUSTRATED.**
- 3. SECURE HOLDDOWN STRAPS TO SUPPORT BLOCKS USING LAG BOLTS 1/2" X 4" AND WASHERS, EIGHT REQUIRED. PREDRILLING HOLES MAY BE NECESSARY. ADDITIONAL WASHERS MAY BE USED AS SPACERS BETWEEN SUPPORT BLOCK AND HOLDDOWN STRAP AS REQUIRED.**

