

# SPECIAL PACKAGING INSTRUCTION

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE <b>12273563 (19207) MANIFOLD, HYDRAULIC</b>			2. CODE IDENT <b>19207</b>		3. SPI NO. <b>AK11301980</b>	
4. NATIONAL STOCK NUMBER <b>4730-01-130-1980</b>			5. DATE OF DRAWING <b>12-2-2005</b>		6. REVISION <b>D</b>	
7. QUP <b>1 EA</b>	8. ICQ <b>NONE</b>	9. UNIT PACK WT. (LB) <b>23.6</b>	10. UNIT PACK CU (CU FT) <b>3.545</b>		11. UNIT PACK SIZE (INCHES) <b>22.5 X 16.5 X 16.5</b>	
12. MILITARY PRESERVATION (METHOD) <b>MIL-STD-2073-1D, METHOD 41</b>			18. STEPS <b>1A</b>	19. REQ'D <b>6</b>	20. DESCRIPTION <b>PLUGS: NAS OR EQUIVALENT, SEE NOTE A.</b>	
13. CLEANING <b>MIL-STD-2073-1D</b>			2B	1	CUSHIONING: A-A-59135, CLASS 1, GRADE A,	
14. DRYING <b>MIL-STD-2073-1D</b>					SIZE: 39 X 21 X 1/4.	
15. PACKING			3C	1	BAG: MIL-DTL-117, TYPE I, CLASS E, SIZE: 20 X 23.	
a. LEVEL A <b>MIL-STD-2073-1D AND NOTE D</b>			4	1	CONTAINER: A-A-59736, TYPE IV, STYLE B, SIZE: 22 X 16 X 16, NSN: 8115-01-006-7257.	
b. LEVEL B <b>MIL-STD-2073-1D AND NOTE D</b>						
16. MARKING <b>MIL-STD-129</b>						

17. NOTES / DRAWING

- A. PLACE PLUGS IN INLET AND OUTLET PORTS. IF ITEM IS RECEIVED WITH PLUGS INSTALLED THEN THIS STEP MAY BE ELIMINATED. INSTALL PLUGS AS FOLLOWS:
- NAS833 OR EQUIVALENT, QTY. 3, PLUG PORTS R1, P3, AND P2
  - NAS834 OR EQUIVALENT, QTY. 2, PLUG PORTS P1, AND R2
  - NAS847 OR EQUIVALENT, QTY. 1, PLUG AIR BLEEDER PORT
- B. SECURE WITH TAPE.
- C. CLOSE BAG BY HEAT SEALING.
- D. LEVEL A: PACKING SHALL BE ACCOMPLISHED USING A CLEATED PLYWOOD BOX, CONFORMING TO ASTM-D6251, TYPE III, CLASS 1.  
LEVEL B: THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL B SHIPPING CONTAINER.  
FOR BOTH LEVEL A AND LEVEL B, WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED. MIL-HDBK-774 MAY BE USED FOR GUIDANCE.
- E. INSPECT THE PRESERVATION, THE UNIT PACK AND THE PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.